



**WELLBORN**  
CABINET, INC.  
*The Essence of Cabinetry*

START WITH A BEAUTIFUL FINISH

Made In The USA

Wellborn Cabinet offers an extensive selection of door styles, species and finish combinations designed for individual style and everyday luxury. Our Select and Premier Series feature many selections of cabinetry designed for every room of your home. The Estate Collection gives the opportunity to change concepts into creations with its You Draw It Program and ColorInspire paint selection. Whether building or remodeling your home, Wellborn is the best choice for all your cabinet needs. "May your home be a place where friends meet, family gather and love grows."



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CHERRY  
CHARACTER CHERRY

# CHERRY OVERLAY

Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

Wellborn Premier Series and Estate Collection offer door styles in authentic American cherry wood in a variety of styles to accommodate every design from traditional to transitional. Cherry is beautiful with its rich highlights of tiny pin knots and very small dark gum streaks.



Antigua Cherry  
Full Overlay  
ATG



Antigua Cherry  
Optional Classic Drawer Front  
Full Overlay  
ATG CDF



Bali Cherry  
Full Overlay  
BAL



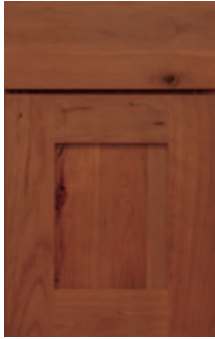
Bali Cherry  
Optional Classic Drawer Front  
Full Overlay  
BAL CDF



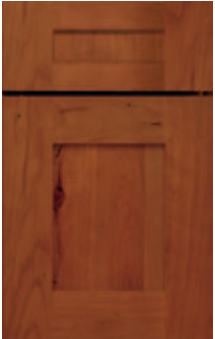
Bridgeport Cherry  
Full Overlay  
BPT



Bridgeport Cherry  
Optional Slab Drawer Front  
Full Overlay  
BPT SDF



Bristol Cherry  
Full Overlay  
BTL



Bristol Cherry  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Charleston Cherry  
Full Overlay  
CSN



Charleston Cherry  
Optional Slab Drawer Front  
Full Overlay  
CSN SDF



Chelsea Cherry  
Full Overlay  
CSE



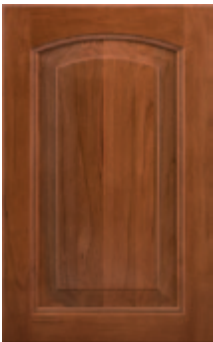
Chelsea Cherry  
Optional Slab Drawer Front  
Full Overlay  
CSE SDF



Cortland Cherry  
Full Overlay  
CRT



Cortland Cherry  
Optional Classic Drawer Front  
Full Overlay  
CRT CDF



Davenport Arch  
Cherry  
Wall Door  
Full Overlay  
DPA



Davenport Arch  
Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
DPA CDF



Davenport Square  
Cherry  
Full Overlay  
DPS



Davenport Square  
Cherry  
Optional CDF Drawer Front  
Full Overlay  
DPS CDF



Geneva Cherry  
Full Overlay  
GNV



Geneva Cherry  
Optional Slab Drawer Front  
Full Overlay  
GNV SDF



Hanover Cherry  
Full Overlay  
HNR

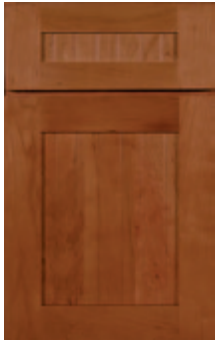


Hanover Cherry  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF





Harbour Cherry  
Full Overlay  
HAR



Harbour Cherry  
Optional Classic Drawer Front  
Full Overlay  
HAR CDF



Hawthorne Cherry  
Full Overlay  
HAW



Henlow Arch Cherry  
Wall Door  
Full Overlay  
HWA



Henlow Arch Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
HWA CDF



Henlow Square  
Cherry  
Full Overlay  
HWS



Henlow Square  
Cherry  
Optional Classic Drawer Front  
Full Overlay  
HWS CDF



Madison Arch Cherry  
Wall Door  
Full Overlay  
MDA



Madison Arch Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDA CDF



Madison Cathedral  
Cherry  
Wall Door  
Full Overlay  
MDC



Madison Cathedral  
Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDC CDF



Madison Square  
Cherry  
Full Overlay  
MDS



Madison Square  
Cherry  
Optional Classic Drawer Front  
Full Overlay  
MDS CDF



Melrose Cherry  
Full Overlay  
MEL



Melrose Cherry  
Optional Slab Drawer Front  
Full Overlay  
MEL SDF



Messina Cherry  
Full Overlay  
MSA



Messina Cherry  
Optional Slab Drawer Front  
Full Overlay  
MSA SDF



Milan Cherry  
Full Overlay  
MIL



Milan Cherry  
Optional Vertical Grain  
Drawer Front  
Full Overlay  
MIL VGDF



Modesto Cherry  
Full Overlay  
MDO



Modesto Cherry  
Optional Slab Drawer Front  
Full Overlay  
MDO SDF



Monterey Cherry  
Full Overlay  
MRY



Monterey Cherry  
Optional Slab Drawer Front  
Full Overlay  
MRY SDF



Napa Cherry  
Full Overlay  
NAP

# CHERRY OVERLAY

Premier<sup>SERIES</sup>

ESTATE<sup>COLLECTION</sup>



Napa Cherry  
Optional Slab Drawer Front  
Full Overlay  
NAP SDF



New Haven Cherry  
Full Overlay  
NHN



New Haven Cherry  
Optional Classic Drawer Front  
Full Overlay  
NHN CDF



Richmond Cherry  
Full Overlay  
RMD



Richmond Cherry  
Optional Slab Drawer Front  
Full Overlay  
RMD SDF



Rose Hall Arch Cherry  
Wall Door  
Traditional Overlay  
RHA



Rose Hall Cathedral  
Cherry  
Wall Door  
Traditional Overlay  
RHC



Rose Hall Square  
Cherry  
Traditional Overlay  
RHS



Sandia Cherry  
Full Overlay  
SAN



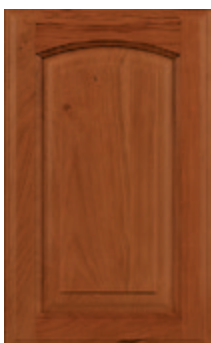
Sandia Cherry  
Optional Classic Drawer Front  
Full Overlay  
SAN CDF



Savannah Cherry  
Full Overlay  
SAV



Seville Arch Cherry  
Wall Door  
Full Overlay  
SVA



Seville Arch Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
SVA CDF



Seville Square Cherry  
Full Overlay  
SVS



Seville Square Cherry  
Optional Classic Drawer Front  
Full Overlay  
SVS CDF



Sonoma Cherry  
Full Overlay  
SNA



Sonoma Cherry  
Optional Slab Drawer Front  
Full Overlay  
SNA SDF



Sydney Cherry  
Full Overlay  
SDY



Venice Cherry  
Full Overlay  
VNC



Venice Cherry  
Optional Slab Drawer Front  
Full Overlay  
VNC SDF



Vienna Cherry  
Full Overlay  
VNA



Vienna Cherry  
Optional Slab Drawer Front  
Full Overlay  
VNA SDF



Wellington Cherry  
Full Overlay  
WLN

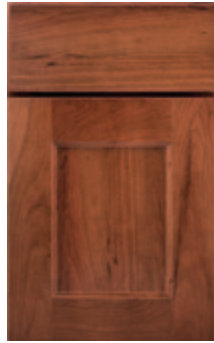




Wellington Cherry  
Optional Slab Drawer Front  
Full Overlay  
WLN SDF



Winslow Cherry  
Full Overlay  
WNW



Winslow Cherry  
Optional Slab Drawer Front  
Full Overlay  
WNW SDF



Hanover Cherry with Classic Drawer Front, Light

# CHERRY INSET

## ESTATE COLLECTION™

The Estate Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Antigua Cherry  
Non Beaded  
ATG



Antigua Cherry  
Optional Classic Drawer Front  
Beaded  
ATG CDF



Bridgeport Cherry  
Non Beaded  
BPT



Bridgeport Cherry  
Optional Classic Drawer Front  
Beaded  
BPT CDF



Bristol Cherry  
Non Beaded  
BTL



Bristol Cherry  
Optional Classic Drawer Front  
Beaded  
BTL CDF



Charleston Cherry  
Non Beaded  
CSN



Charleston Cherry  
Optional Classic Drawer Front  
Beaded  
CSN CDF



Cortland Cherry  
Non Beaded  
CRT



Cortland Cherry  
Optional Classic Drawer Front  
Beaded  
CRT CDF



Hanover Cherry  
Non Beaded  
HNR



Hanover Cherry  
Optional Classic Drawer Front  
Beaded  
HNR CDF



Harbour Cherry  
Non Beaded  
HAR



Harbour Cherry  
Optional Classic Drawer Front  
Beaded  
HAR CDF



Henlow Square Cherry  
Non Beaded  
HWS



Henlow Square Cherry  
Optional Classic Drawer Front  
Beaded  
HWS CDF

# CHERRY INSET

ESTATE  
COLLECTION™



Madison Square  
Cherry  
Non Beaded  
MDS



Madison Square  
Cherry  
Optional Classic Drawer Front  
Beaded  
MDS CDF



Melrose Cherry  
Non Beaded  
MEL



Melrose Cherry  
Optional Classic Drawer Front  
Beaded  
MEL CDF



Messina Cherry  
Non Beaded  
MSA



Messina Cherry  
Optional Classic Drawer Front  
Beaded  
MSA CDF



Modesto Cherry  
Non Beaded  
MDO



Modesto Cherry  
Optional Classic Drawer Front  
Beaded  
MDO CDF



New Haven Cherry  
Non Beaded  
NHN



New Haven Cherry  
Optional Classic Drawer Front  
Beaded  
NHN CDF



Richmond Cherry  
Non Beaded  
RMD



Richmond Cherry  
Optional Classic Drawer Front  
Beaded  
RMD CDF



Rose Hall Square  
Cherry  
Non Beaded  
RHS



Rose Hall Square  
Cherry  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia Cherry  
Non Beaded  
SAN



Sandia Cherry  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna Cherry  
Non Beaded  
VNA



Vienna Cherry  
Optional Classic Drawer Front  
Beaded  
VNA CDF



Wellington Cherry  
Non Beaded  
WLN



Winslow Cherry  
Non Beaded  
WNW



Winslow Cherry  
Optional Classic Drawer Front  
Beaded  
WNW CDF



Milan Cherry, Cocoa Java



# CHARACTER CHERRY OVERLAY

Premier<sub>SERIES.</sub> ESTATE<sub>COLLECTION.</sub>

Our selection of character cherry includes door styles with full overlay design. These character cherry doors have enhanced characteristics of variously sized knots, mineral streaks and curly grain patterns.



Bristol  
Character Cherry  
Full Overlay  
BTL



Bristol  
Character Cherry  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Hanover  
Character Cherry  
Full Overlay  
HNR



Hanover  
Character Cherry  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF



Madison Arch  
Character Cherry  
Wall Door  
Full Overlay  
MDA



Madison Arch  
Character Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDA CDF



Madison Cathedral  
Character Cherry  
Wall Door  
Full Overlay  
MDC



Madison Cathedral  
Character Cherry  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDC CDF



Madison Square  
Character Cherry  
Full Overlay  
MDS



Madison Square  
Character Cherry  
Optional Classic Drawer Front  
Full Overlay  
MDS CDF



Madison Square Character Cherry, Natural Java

# CHARACTER CHERRY INSET

## ESTATE COLLECTION

The Estate Custom Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Bridgeport  
Character Cherry  
Non Beaded  
BPT



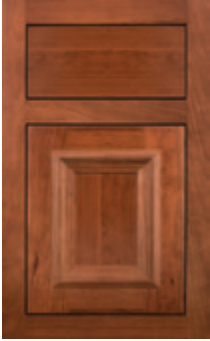
Bridgeport  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
BPT CDF



Bristol  
Character Cherry  
Non Beaded  
BTL



Bristol  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
BTL CDF



Charleston  
Character Cherry  
Non Beaded  
CSN



Charleston  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
CSN CDF



Cortland  
Character Cherry  
Non Beaded  
CRT



Cortland  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
CRT CDF



Hanover  
Character Cherry  
Non Beaded  
HNR



Hanover  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
HNR CDF



Harbour  
Character Cherry  
Non Beaded  
HAR



Harbour  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
HAR CDF



Henlow Square  
Character Cherry  
Non Beaded  
HWS



Henlow Square  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
HWS CDF



Madison Square  
Character Cherry  
Non Beaded  
MDS



Madison Square  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
MDS CDF



Melrose  
Character Cherry  
Beaded  
MEL



Melrose  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
MEL CDF



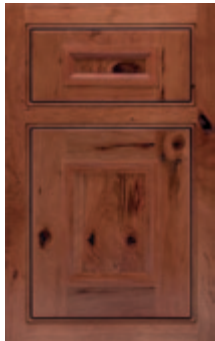
Messina  
Character Cherry  
Non Beaded  
MSA



Messina  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
MSA CDF



Modesto  
Character Cherry  
Non Beaded  
MDO



Modesto  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
MDO CDF





Richmond  
Character Cherry  
Non Beaded  
RMD



Richmond  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
RMD CDF



Rose Hall Square  
Character Cherry  
Non Beaded  
RHS



Rose Hall Square  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia  
Character Cherry  
Non Beaded  
SAN



Sandia  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna  
Character Cherry  
Non Beaded  
VNA



Vienna  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
VNA CDF



Winslow  
Character Cherry  
Non Beaded  
WNW



Winslow  
Character Cherry  
Optional Classic Drawer Front  
Beaded  
WNW CDF



Amherst Rose Hall Square Character Cherry, Caramel Java











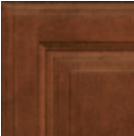




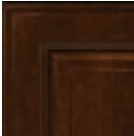

CHERRY AND CHARACTER CHERRY FINISHES

PremierSERIES






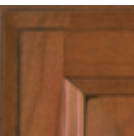


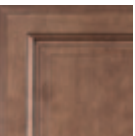












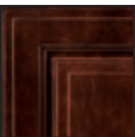



ESTATECOLLECTION

The collection of cherry finishes is available on each cherry and character cherry door style, creating unique options for you. The cherry stains include colors ranging from Natural to deep rich Espresso. There are also selections of cherry stains that are highlighted with a glaze creating beautiful finish choices. The cherry finishes are also available with Finish Techniques to create a treasured look using random effects.

STAINS

								
Cloud CLD	Natural NAT	Light LGT	Ginger GNR	Oatmeal OAT	Drift DFT	Medium MED	Chestnut CNT	Caramel CML
								
Dark DRK	Sable SBL	Autumn Spice ASP	Blush BSH	Shadow SHD	Sienna SEA	Espresso ESP	Garnet GNT	

STAINS WITH GLAZES






								
Cloud Sugar CLD SGR	Cloud Slate CLD SLT	Natural Slate NAT SLT	Natural Java NAT JAV	Light Sugar LGT SGR	Light Charcoal LGT CHL	Ginger Java GNR JAV	Oatmeal Slate OAT SLT	Oatmeal Charcoal OAT CHL
								
Drift Slate DFT SLT	Drift Bronze DFT BRZ	Nutmeg Java NMG JAV	Chestnut Bronze CNT BRZ	Caramel Java CML JAV	Dark Charcoal DRK CHL	Cocoa Java COC JAV	Sable Charcoal SBL CHL	Autumn Spice Charcoal ASP CHL
								
Blush Charcoal BSH CHL	Blush Java BSH JAV	Shadow Charcoal SHD CHL	Sienna Charcoal SEA CHL	Garnet Bronze GNT BRZ	Garnet Charcoal GNT CHL	Evergreen Java EGN JAV		

FINISH TECHNIQUES

PremierSERIES

ESTATECOLLECTION

The Finish Techniques may not be displayed in wood species on this page.

				
Heirloom	Vintage	Carriage	Antique	Olde World





MAPLE  
CHARACTER MAPLE

# MAPLE OVERLAY

Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

Wellborn Premier Series and Estate Collection offers an extensive line of door styles in the popular maple wood species. From contemporary to traditional design, these doors will fit any style. Choose the one from this collection that's your style.



Antigua Maple  
Full Overlay  
ATG



Antigua Maple  
Optional Classic Drawer Front  
Full Overlay  
ATG CDF



Bali Maple  
Full Overlay  
BAL



Bali Maple  
Optional Classic Drawer Front  
Full Overlay  
BAL CDF



Bridgeport Maple  
Full Overlay  
BPT



Bridgeport Maple  
Optional Slab Drawer Front  
Full Overlay  
BPT SDF



Bristol Maple  
Full Overlay  
BTL



Bristol Maple  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Charleston Maple  
Full Overlay  
CSN



Charleston Maple  
Optional Slab Drawer Front  
Full Overlay  
CSN SDF



Chelsea Maple  
Full Overlay  
CSE



Chelsea Maple  
Optional Slab Drawer Front  
Full Overlay  
CSE SDF



Cortland Maple  
Full Overlay  
CRT



Cortland Maple  
Optional Classic Drawer Front  
Full Overlay  
CRT CDF



Davenport Arch  
Maple  
Wall Door  
Full Overlay  
DPA



Davenport Arch  
Maple  
Optional Slab Drawer Front  
Wall Door  
Full Overlay  
DPA CDF



Davenport Square  
Maple  
Full Overlay  
DPS



Davenport Square  
Maple  
Optional Classic Drawer Front  
Full Overlay  
DPS CDF



Essex Maple  
Traditional Overlay  
ESX



Geneva Maple  
Full Overlay  
GNV



Geneva Maple  
Optional Slab Drawer Front  
Full Overlay  
GNV SDF



Hanover Maple  
Full Overlay  
HNR





**Hanover Maple**  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF



**Harbour Maple**  
Full Overlay  
HAR



**Harbour Maple**  
Optional Classic Drawer Front  
Full Overlay  
HAR CDF



**Hawthorne Maple**  
Full Overlay  
HAW



**Henlow Arch Maple**  
Wall Door  
Full Overlay  
HWA



**Henlow Arch Maple**  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
HWA CDF



**Henlow Square Maple**  
Full Overlay  
HWS



**Henlow Square Maple**  
Optional Classic Drawer Front  
Full Overlay  
HWS CDF



**Madison Arch Maple**  
Wall Door  
Full Overlay  
MDA



**Madison Arch Maple**  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDA CDF



**Madison Cathedral Maple**  
Wall Door  
Full Overlay  
MDC



**Madison Cathedral Maple**  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
MDC CDF



**Madison Square Maple**  
Full Overlay  
MDS



**Madison Square Maple**  
Optional Classic Drawer Front  
Full Overlay  
MDS CDF



**Melrose Maple**  
Full Overlay  
MEL



**Melrose Maple**  
Optional Slab Drawer Front  
Full Overlay  
MEL SDF



**Messina Maple**  
Full Overlay  
MSA



**Messina Maple**  
Optional Slab Drawer Front  
Full Overlay  
MSA SDF



**Milan Maple**  
Full Overlay  
MIL



**Milan Maple**  
Optional Vertical Grain  
Drawer Front  
Full Overlay  
MIL VGDF



**Modesto Maple**  
Full Overlay  
MDO



**Modesto Maple**  
Optional Slab Drawer Front  
Full Overlay  
MDO SDF



**Monterey Maple**  
Full Overlay  
MRY



**Monterey Maple**  
Optional Slab Drawer Front  
Full Overlay  
MRY SDF

# MAPLE OVERLAY

Premier<sup>SERIES</sup>

ESTATE<sup>COLLECTION</sup>



**Napa Maple**  
Full Overlay  
NAP



**Napa Maple**  
Optional Slab Drawer Front  
Full Overlay  
NAP SDF



**New Haven Maple**  
Full Overlay  
NHN



**New Haven Maple**  
Optional Classic Drawer Front  
Full Overlay  
NHN CDF



**Richmond Maple**  
Full Overlay  
RMD



**Richmond Maple**  
Optional Slab Drawer Front  
Full Overlay  
RMD SDF



**Rose Hall Arch Maple**  
Wall Door  
Traditional Overlay  
RHA



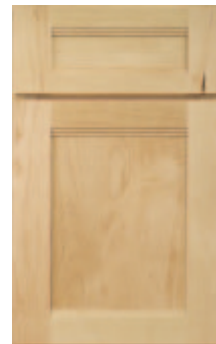
**Rose Hall Cathedral Maple**  
Wall Door  
Traditional Overlay  
RHC



**Rose Hall Square Maple**  
Traditional Overlay  
RHS



**Sandia Maple**  
Full Overlay  
SAN



**Sandia Maple**  
Optional Classic Drawer Front  
Full Overlay  
SAN CDF



**Savannah Maple**  
Full Overlay  
SAV



**Seville Arch Maple**  
Wall Door  
Full Overlay  
SVA



**Seville Arch Maple**  
Optional Classic Drawer Front  
Full Overlay  
SVA CDF



**Seville Square Maple**  
Full Overlay  
SVS



**Seville Square Maple**  
Optional Classic Drawer Front  
Full Overlay  
SVS CDF



**Sonoma Maple**  
Full Overlay  
SNA



**Sonoma Maple**  
Optional Slab Drawer Front  
Full Overlay  
SNA SDF



**Sydney Maple**  
Full Overlay  
SDY



**Venice Maple**  
Full Overlay  
VNC



**Venice Maple**  
Optional Slab Drawer Front  
Full Overlay  
VNC SDF



**Vienna Maple**  
Full Overlay  
VNA



**Vienna Maple**  
Optional Slab Drawer Front  
Full Overlay  
VNA SDF





Wellington Maple  
Full Overlay  
WLN



Wellington Maple  
Optional Slab Drawer Front  
Full Overlay  
WLN SDF



Winslow Maple  
Full Overlay  
WNW



Winslow Maple  
Optional Slab Drawer Front  
Full Overlay  
WNW SDF



Milan Maple, Natural

# MAPLE INSET

## ESTATE COLLECTION™

The Estate Custom Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Antigua Maple  
Non Beaded  
ATG



Antigua Maple  
Optional Classic Drawer Front  
Beaded  
ATG CDF



Bridgeport Maple  
Non Beaded  
BPT



Bridgeport Maple  
Optional Classic Drawer Front  
Beaded  
BPT CDF



Bristol Maple  
Non Beaded  
BTL



Bristol Maple  
Optional Classic Drawer Front  
Beaded  
BTL CDF



Charleston Maple  
Non Beaded  
CSN



Charleston Maple  
Optional Classic Drawer Front  
Beaded  
CSN CDF



Cortland Maple  
Non Beaded  
CRT



Cortland Maple  
Optional Classic Drawer Front  
Beaded  
CRT CDF



Hanover Maple  
Non Beaded  
HNR



Hanover Maple  
Optional Classic Drawer Front  
Beaded  
HNR CDF



Harbour Maple  
Non Beaded  
HAR



Harbour Maple  
Optional Classic Drawer Front  
Beaded  
HAR CDF



Henlow Square Maple  
Non Beaded  
HWS



Henlow Square Maple  
Optional Classic Drawer Front  
Beaded  
HWS CDF

# MAPLE INSET

ESTATE  
COLLECTION™



Madison Square  
Maple  
Non Beaded  
MDS



Madison Square  
Maple  
Optional Classic Drawer Front  
Beaded  
MDS CDF



Melrose Maple  
Non Beaded  
MEL



Melrose Maple  
Optional Classic Drawer Front  
Beaded  
MEL CDF



Messina Maple  
Non Beaded  
MSA



Messina Maple  
Optional Classic Drawer Front  
Beaded  
MSA CDF



Modesto Maple  
Non Beaded  
MDO



Modesto Maple  
Optional Classic Drawer Front  
Beaded  
MDO CDF



New Haven Maple  
Non Beaded  
NHN



New Haven Maple  
Optional Classic Drawer Front  
Beaded  
NHN CDF



Richmond Maple  
Non Beaded  
RMD



Richmond Maple  
Optional Classic Drawer Front  
Beaded  
RMD CDF



Rose Hall Square  
Maple  
Non Beaded  
RHS



Rose Hall Square  
Maple  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia Maple  
Non Beaded  
SAN



Sandia Maple  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna Maple  
Non Beaded  
VNA



Vienna Maple  
Optional Classic Drawer Front  
Beaded  
VNA CDF



Wellington Maple  
Non Beaded  
WLN



Winslow Maple  
Non Beaded  
WNV



Winslow Maple  
Optional Classic Drawer Front  
Beaded  
WNV CDF



Henlow Square Maple Inset, Pebble

# CHARACTER MAPLE OVERLAY

Premier

SERIES

ESTATE

COLLECTION

Character maple is a beautiful rustic wood that is enhanced with various size knots and other features which display contrasting wood colors. Wellborn offers character maple in several door styles, finishes and painted color tones.



Bristol  
Character Maple  
Full Overlay  
BTL



Bristol  
Character Maple  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Cortland  
Character Maple  
Full Overlay  
CRT



Cortland  
Character Maple  
Optional Classic Drawer Front  
Full Overlay  
CRT CDF



Hanover  
Character Maple  
Full Overlay  
HNR



Hanover  
Character Maple  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF



Rose Hall Arch  
Character Maple  
Wall Door  
Traditional Overlay  
RHA



Rose Hall Square  
Character Maple  
Traditional Overlay  
RHS



Seville Arch  
Character Maple  
Wall Door  
Full Overlay  
SVA



Seville Arch  
Character Maple  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
SVA CDF



Seville Square  
Character Maple  
Full Overlay  
SVS



Seville Square  
Character Maple  
Optional Classic Drawer Front  
Full Overlay  
SVS CDF



Bristol Character Maple, Ginger

# CHARACTER MAPLE INSET

ESTATE

COLLECTION

The Estate Custom Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Bridgeport  
Character Maple  
Non Beaded  
BPT



Bridgeport  
Character Maple  
Optional Classic Drawer Front  
Beaded  
BPT CDF



Bristol  
Character Maple  
Non Beaded  
BTL



CHARACTER  
MAPLE  
INSET

ESTATE  
COLLECTION™



Bristol  
Character Maple  
Optional Classic Drawer Front  
Beaded  
BTL CDF



Charleston  
Character Maple  
Non Beaded  
CSN



Charleston  
Character Maple  
Optional Classic Drawer Front  
Beaded  
CSN CDF



Cortland  
Character Maple  
Non Beaded  
CRT



Cortland  
Character Maple  
Optional Classic Drawer Front  
Beaded  
CRT CDF



Hanover  
Character Maple  
Non Beaded  
HNR



Hanover  
Character Maple  
Optional Classic Drawer Front  
Beaded  
HNR CDF



Harbour  
Character Maple  
Non Beaded  
HAR



Harbour  
Character Maple  
Optional Classic Drawer Front  
Beaded  
HAR CDF



Henlow Square  
Character Maple  
Non Beaded  
HWS



Henlow Square  
Character Maple  
Optional Classic Drawer Front  
Beaded  
HWS CDF



Madison Square  
Character Maple  
Non Beaded  
MDS



Madison Square  
Character Maple  
Optional Classic Drawer Front  
Beaded  
MDS CDF



Melrose  
Character Maple  
Non Beaded  
MEL



Melrose  
Character Maple  
Optional Classic Drawer Front  
Beaded  
MEL CDF



Messina  
Character Maple  
Non Beaded  
MSA



Messina  
Character Maple  
Optional Classic Drawer Front  
Beaded  
MSA CDF



Modesto  
Character Maple  
Non Beaded  
MDO



Modesto  
Character Maple  
Optional Classic Drawer Front  
Beaded  
MDO CDF



Richmond  
Character Maple  
Non Beaded  
RMD



Richmond  
Character Maple  
Optional Classic Drawer Front  
Beaded  
RMD CDF



Rose Hall Square  
Character Maple  
Non Beaded  
RHS



Rose Hall Square  
Character Maple  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia  
Character Maple  
Non Beaded  
SAN



Sandia  
Character Maple  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna  
Character Maple  
Non Beaded  
VNA



Vienna  
Character Maple  
Optional Classic Drawer Front  
Beaded  
VNA CDF



Winslow  
Character Maple  
Non Beaded  
WNW



Winslow  
Character Maple  
Optional Classic Drawer Front  
Beaded  
WNW CDF

## MAPLE AND CHARACTER MAPLE FINISHES Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

All maple and character maple door styles are available in color selections which presents unique choices for you. This color palette is created with both stained and painted finishes many of which can be enhanced with a glaze highlight and Finish Techniques.

### STAINS



Cloud  
CLD



Natural  
NAT



Wheat  
WEA



Light  
LGT



Ginger  
GNR



Oatmeal  
OAT



Caramel  
CML



Medium  
MED



Hazelnut  
HNT



Chestnut  
CNT



Sable  
SBL



Blush  
BSH



Sienna  
SEA



Coffee  
COF



Espresso  
ESP



Drift  
DFT



Shadow  
SHD



Cranberry  
CBY

### STAINS WITH GLAZES



Cloud Sugar  
CLD SGR



Cloud Slate  
CLD SLT



Natural Slate  
NAT SLT



Honey Java  
HON JAV



Wheat Slate  
WEA SLT



Light Sugar  
LGT SGR



Light Java  
LGT JAV



Ginger Java  
GNR JAV



Oatmeal Slate  
OAT SLT



Oatmeal Charcoal  
OAT CHL



Caramel Java  
CML JAV



Nutmeg Java  
NMG JAV



Hazelnut Charcoal  
HNT CHL



Chestnut Bronze  
CNT BRZ



Sable Charcoal  
SBL CHL



Blush Charcoal  
BSH CHL



Blush Java  
BSH JAV



Sienna Charcoal  
SEA CHL



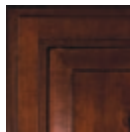
Drift Bronze  
DFT BRZ



Drift Slate  
DFT SLT



Shadow Charcoal  
SHD CHL



Cranberry Charcoal  
CBY CHL



Evergreen Java  
EGN JAV

# MAPLE AND CHARACTER MAPLE FINISHES Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

All maple and character maple door styles are available in color selections which presents unique choices for you. This color palette is created with both stained and painted finishes many of which can be enhanced with a glaze highlight and Finish Techniques.

## PAINTS



Glacier  
GLR



Divinity  
DIV



Crème  
CRM



Vanilla  
VAN



Sandstone  
SND



Pebble  
PBL



Dove  
DOV



Honey Butter  
HBR



Sage  
SAG



Willow  
WLO



Pimento  
PIM



Truffle  
TFL



Bleu  
BLU



Midnight  
MID

## PAINTS WITH GLAZES



Glacier Pewter  
GLR PWT



Glacier Java  
GLR JAV



Divinity Java  
DIV JAV



Crème Cappuccino  
CRM CAP



Crème Mocha  
CRM MOC



Vanilla Slate  
VAN SLT



Sandstone Slate  
SND SLT



Pebble Java  
PBL JAV



Dove Bronze  
DOV BRZ



Dove Slate  
DOV SLT



Honey Butter Toffee  
HBR TOF



Sage Mocha  
SAG MOC



Willow Bronze  
WLO BRZ



Willow Slate  
WLO SLT



Pimento Charcoal  
PIM CHL



Truffle Java  
TFL JAV



Bleu Bronze  
BLU BRZ

## FINISH TECHNIQUES

Premier<sup>SERIES</sup>

ESTATE<sup>COLLECTION</sup>

The Finish Techniques may not be displayed in wood species on this page.



Heirloom



Vintage



Cottage



Carriage



Antique



Olde World



SeaSide



## BRUSH FINISH

ESTATE<sup>COLLECTION</sup>

Brush Finish technique is a hand applied glaze in a subtle brush stroke overlaying the paint providing a depth to the finish not seen with standard glazing.



*ColorInspire*  
ESTATE<sup>COLLECTION</sup>

ColorInspire by the Estate Collection offers a broad selection of colors from the extensive paint programs of Sherwin Williams, Benjamin Moore and Valspar. We invite you to be yourself, be creative and be inspired.





OAK

# OAK OVERLAY

Premier<sub>SERIES</sub> ESTATE<sub>COLLECTION</sub>

These doors are made of Authentic American red oak for quality you expect for your home. Authentic American red oaks are open-pored and have grain patterns.



Barcelona Oak  
Full Overlay  
BCL



Bridgeport Oak  
Full Overlay  
BPT



Bridgeport Oak  
Optional Slab Drawer Front  
Full Overlay  
BPT SDF



Bristol Oak  
Full Overlay  
BTL



Bristol Oak  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Cortland Oak  
Full Overlay  
CRT



Cortland Oak  
Optional Classic Drawer Front  
Full Overlay  
CRT CDF



Davenport Arch Oak  
Wall Door  
Full Overlay  
DPA



Davenport Arch Oak  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
DPA CDF



Davenport Square Oak  
Full Overlay  
DPS



Davenport Square Oak  
Optional Classic Drawer Front  
Full Overlay  
DPS CDF



Essex Oak  
Traditional Overlay  
ESX



Geneva Oak  
Full Overlay  
GNV



Geneva Oak  
Optional Slab Drawer Front  
Full Overlay  
GNV SDF



Hanover Oak  
Full Overlay  
HNR



Hanover Oak  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF



Harbour Oak  
Full Overlay  
HAR



Harbour Oak  
Optional Classic Drawer Front  
Full Overlay  
HAR CDF



Henlow Arch Oak  
Wall Door  
Full Overlay  
HWA



Henlow Arch Oak  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
HWA CDF



Henlow Square Oak  
Full Overlay  
HWS



Henlow Square Oak  
Optional Classic Drawer Front  
Full Overlay  
HWS CDF





**Melrose Oak**  
Full Overlay  
MEL



**Melrose Oak**  
Optional Slab Drawer Front  
Full Overlay  
MEL SDF



**Messina Oak**  
Full Overlay  
MSA



**Messina Oak**  
Optional Slab Drawer Front  
Full Overlay  
MSA SDF



**Milan Oak**  
Full Overlay  
MIL



**Milan Oak**  
Optional Vertical Grain  
Drawer Front  
Full Overlay  
MIL VGDF



**Modesto Oak**  
Full Overlay  
MDO



**Modesto Oak**  
Optional Slab Drawer Front  
Full Overlay  
MDO SDF



**New Haven Oak**  
Full Overlay  
NHN



**New Haven Oak**  
Optional Classic Drawer Front  
Full Overlay  
NHN CDF



**Rose Hall Arch Oak**  
Wall Door  
Traditional Overlay  
RHA



**Rose Hall Cathedral Oak**  
Wall Door  
Traditional Overlay  
RHC



**Rose Hall Square Oak**  
Traditional Overlay  
RHS



**Sandia Oak**  
Full Overlay  
SAN



**Sandia Oak**  
Optional Classic Drawer Front  
Full Overlay  
SAN CDF



**Savannah Oak**  
Full Overlay  
SAV



**Seville Arch Oak**  
Wall Door  
Full Overlay  
SVA



**Seville Arch Oak**  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
SVA CDF



**Seville Square Oak**  
Full Overlay  
SVS



**Seville Square Oak**  
Optional Classic Drawer Front  
Full Overlay  
SVS CDF



**Wellington Oak**  
Full Overlay  
WLN



**Wellington Oak**  
Optional Slab Drawer Front  
Full Overlay  
WLN SDF



**Winslow Oak**  
Full Overlay  
WNW



**Winslow Oak**  
Optional Slab Drawer Front  
Full Overlay  
WNW SDF



# OAK INSET

## ESTATE COLLECTION™

The Estate Custom Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Antigua Oak  
Non Beaded  
ATG



Antigua Oak  
Optional Classic Drawer Front  
Beaded  
ATG CDF



Bridgeport Oak  
Non Beaded  
BPT



Bridgeport Oak  
Optional Classic Drawer Front  
Beaded  
BPT CDF



Bristol Oak  
Non Beaded  
BTL



Bristol Oak  
Optional Classic Drawer Front  
Beaded  
BTL CDF



Charleston Oak  
Non Beaded  
CSN



Charleston Oak  
Optional Classic Drawer Front  
Beaded  
CSN CDF



Cortland Oak  
Non Beaded  
CRT



Cortland Oak  
Optional Classic Drawer Front  
Beaded  
CRT CDF



Hanover Oak  
Non Beaded  
HNR



Hanover Oak  
Optional Classic Drawer Front  
Beaded  
HNR CDF



Harbour Oak  
Non Beaded  
HAR



Harbour Oak  
Optional Classic Drawer Front  
Beaded  
HAR CDF



Henlow Square Oak  
Non Beaded  
HWS



Henlow Square Oak  
Optional Classic Drawer Front  
Beaded  
HWS CDF



Madison Square Oak  
Non Beaded  
MDS



Madison Square Oak  
Optional Classic Drawer Front  
Beaded  
MDS CDF



Melrose Oak  
Non Beaded  
MEL



Melrose Oak  
Optional Classic Drawer Front  
Beaded  
MEL CDF



Messina Oak  
Non Beaded  
MSA



Messina Oak  
Optional Classic Drawer Front  
Beaded  
MSA CDF



Modesto Oak  
Non Beaded  
MDO



Modesto Oak  
Optional Classic Drawer Front  
Beaded  
MDO CDF



New Haven Oak  
Non Beaded  
NHN



New Haven Oak  
Optional Classic Drawer Front  
Beaded  
NHN CDF



Richmond Oak  
Non Beaded  
RMD



Richmond Oak  
Optional Classic Drawer Front  
Beaded  
RMD CDF



Rose Hall Square Oak  
Non Beaded  
RHS



Rose Hall Square Oak  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia Oak  
Non Beaded  
SAN



Sandia Oak  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna Oak  
Non Beaded  
VNA



Vienna Oak  
Optional Classic Drawer Front  
Beaded  
VNA CDF



Wellington Oak  
Non Beaded  
WLN



Winslow Oak  
Non Beaded  
WNW



Winslow Oak  
Optional Classic Drawer Front  
Beaded  
WNW CDF



Hanover Oak, Natural

## OAK FINISHES Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

Wellborn's color palette of stains and paints transform the beautiful grains of oak. This color palette is created with both stained and painted finishes many of which can be enhanced with a glaze highlight and Finish Techniques. \* Not available on Barcelona.

### STAINS



Cloud  
CLD



Natural\*  
NAT



Light\*  
LGT



Ginger  
GNR



Oatmeal  
OAT



Dark  
DRK



Caramel  
CML



Medium  
MED



Hazelnut  
HNT



Chestnut  
CNT



Sable  
SBL



Sienna  
SEA



Blush  
BSH



Coffee  
COF



Espresso  
ESP



Drift  
DFT



Shadow  
SHD























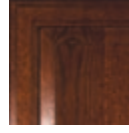



Cranberry  
CBY















# OAK FINISHES Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

Wellborn's color palette of stains and paints transform the beautiful grains of oak. This color palette is created with both stained and painted finishes many of which can be enhanced with a glaze highlight and Finish Techniques. \* Not available on Barcelona.


















## STAINS WITH GLAZES

								
Cloud Sugar CLD SGR	Cloud Slate CLD SLT	Natural Slate NAT SLT	Honey Java* HON JAV	Wheat Slate WEA SLT	Light Sugar LGT SGR	Light Java* LGT JAV	Ginger Java GNR JAV	Oatmeal Slate OAT SLT
								
Oatmeal Charcoal OAT CHL	Caramel Java CML JAV	Nutmeg Java NMG JAV	Hazelnut Charcoal HNT CHL	Chestnut Bronze CNT BRZ	Cocoa Java COC JAV	Sable Charcoal SBL CHL	Blush Charcoal BSH CHL	Blush Java BSH JAV
								
Sienna Charcoal SEA CHL	Drift Bronze DFT BRZ	Drift Slate DFT SLT	Shadow Charcoal SHD CHL	Cranberry Charcoal CBY CHL	Evergreen Java EGN JAV			

## PAINTS

								
Glacier GLR	Divinity DIV	Crème CRM	Vanilla VAN	Sandstone SND	Pebble PBL	Dove DOV	Honey Butter HBR	Sage SAG
								
Willow WLO	Pimento PIM	Truffle TFL	Bleu BLU	Midnight MID				

## PAINTS WITH GLAZES

								
Glacier Pewter GLR PWT	Glacier Java GLR JAV	Divinity Java DIV JAV	Crème Cappuccino CRM CAP	Crème Mocha CRM MOC	Vanilla Slate VAN SLT	Sandstone Slate SND SLT	Pebble Java PBL JAV	Dove Bronze DOV BRZ
								
Dove Slate DOV SLT	Honey Butter Toffee HBR TOF	Sage Mocha SAG MOC	Willow Bronze WLO BRZ	Willow Slate WLO SLT	Pimento Charcoal PIM CHL	Truffle Java TFL JAV	Bleu Bronze BLU BRZ	

## FINISH TECHNIQUES

Premier <sup>SERIES</sup> ESTATE <sup>COLLECTION</sup>							
	Heirloom	Vintage	Cottage	Carriage	Antique	Olde World	SeaSide

The Finish Techniques may not be displayed in wood species on this page.





HICKORY

# HICKORY OVERLAY

Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

Beautiful solid hickory has striking contrasting colors from light to dark. These strong grain characteristics are available in many door styles.



Bristol Hickory  
Full Overlay  
BTL



Bristol Hickory  
Optional Classic Drawer Front  
Full Overlay  
BTL CDF



Hanover Hickory  
Full Overlay  
HNR



Hanover Hickory  
Optional Classic Drawer Front  
Full Overlay  
HNR CDF



Modesto Hickory  
Full Overlay  
MDO



Modesto Hickory  
Optional Slab Drawer Front  
Full Overlay  
MDO SDF



New Haven Hickory  
Full Overlay  
NHN



New Haven Hickory  
Optional Classic Drawer Front  
Full Overlay  
NHN CDF



Rose Hall Arch  
Hickory  
Wall Door  
Traditional Overlay  
RHA



Rose Hall Square  
Hickory  
Traditional Overlay  
RHS



Sandia Hickory  
Full Overlay  
SAN



Sandia Hickory  
Optional Classic Drawer Front  
Full Overlay  
SAN CDF



Hanover Hickory, Dark

# HICKORY INSET

Premier<sup>SERIES</sup> ESTATE<sup>COLLECTION</sup>

The Estate Custom Collection inset door styling represents quality craftsmanship. A plain, non-beaded inset reflects authentic Arts & Crafts and Shaker styling. A beaded inset frame defines detail to its finest.



Antigua Hickory  
Non Beaded  
ATG



Antigua Hickory  
Optional Classic Drawer Front  
Beaded  
ATG CDF



Bridgeport Hickory  
Non Beaded  
BPT



Bridgeport Hickory  
Optional Classic Drawer Front  
Beaded  
BPT CDF





**Bristol Hickory**  
Non Beaded  
BTL



**Bristol Hickory**  
Optional Classic Drawer Front  
Beaded  
BTL CDF



**Charleston Hickory**  
Non Beaded  
CSN



**Charleston Hickory**  
Optional Classic Drawer Front  
Beaded  
CSN CDF



**Cortland Hickory**  
Non Beaded  
CRT



**Cortland Hickory**  
Optional Classic Drawer Front  
Beaded  
CRT CDF



**Hanover Hickory**  
Non Beaded  
HNR



**Hanover Hickory**  
Optional Classic Drawer Front  
Beaded  
HNR CDF



**Harbour Hickory**  
Non Beaded  
HAR



**Harbour Hickory**  
Optional Classic Drawer Front  
Beaded  
HAR CDF



**Henlow Square  
Hickory**  
Non Beaded  
HWS



**Henlow Square  
Hickory**  
Optional Classic Drawer Front  
Beaded  
HWS CDF



**Madison Square  
Hickory**  
Non Beaded  
MDS



**Madison Square  
Hickory**  
Optional Classic Drawer Front  
Beaded  
MDS CDF



**Melrose Hickory**  
Non Beaded  
MEL



**Melrose Hickory**  
Optional Classic Drawer Front  
Beaded  
MEL CDF



**Messina Hickory**  
Non Beaded  
MSA



**Messina Hickory**  
Optional Classic Drawer Front  
Beaded  
MSA CDF



**Modesto Hickory**  
Non Beaded  
MDO



**Modesto Hickory**  
Optional Classic Drawer Front  
Beaded  
MDO CDF



**New Haven Hickory**  
Non Beaded  
NHN



**New Haven Hickory**  
Optional Classic Drawer Front  
Beaded  
NHN CDF



**Richmond Hickory**  
Non Beaded  
RMD



**Richmond Hickory**  
Optional Classic Drawer Front  
Beaded  
RMD CDF



# HICKORY INSET

ESTATE  
COLLECTION™



Rose Hall Square  
Hickory  
Non Beaded  
RHS



Rose Hall Square  
Hickory  
Optional Classic Drawer Front  
Beaded  
RHS CDF



Sandia Hickory  
Non Beaded  
SAN



Sandia Hickory  
Optional Classic Drawer Front  
Beaded  
SAN CDF



Vienna Hickory  
Non Beaded  
VNA



Vienna Hickory  
Optional Classic Drawer Front  
Beaded  
VNA CDF



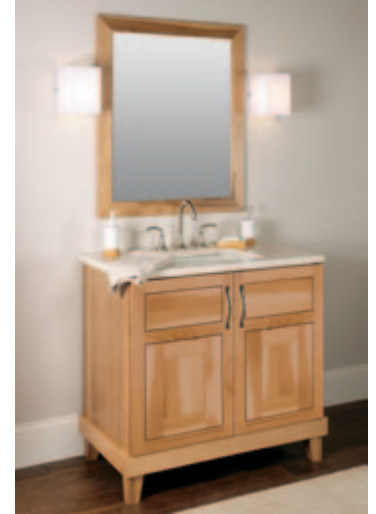
Wellington Hickory  
Non Beaded  
WLN



Winslow Hickory  
Non Beaded  
WNW



Winslow Hickory  
Optional Classic Drawer Front  
Beaded  
WNW CDF



Sandia Hickory, Ginger Java

## HICKORY FINISHES Premier SERIES. ESTATE COLLECTION™

Wellborn offers a color palette of stains and painted finishes for a design selection in hickory that complements many design styles. Many of the stains and painted finishes can be enhanced with a glaze highlight and Finish Techniques.

### STAINS



Cloud  
CLD



Natural  
NAT



Light  
LGT



Ginger  
GNR



Oatmeal  
OAT



Dark  
DRK



Caramel  
CML



Medium  
MED



Hazelnut  
HNT



Chestnut  
CNT



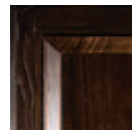
Sable  
SBL



Sienna  
SEA



Blush  
BSH



Coffee  
COF



Espresso  
ESP



Drift  
DFT



Shadow  
SHD



Cranberry  
CBY

### STAINS WITH GLAZES



Cloud Sugar  
CLD SGR



Cloud Slate  
CLD SLT



Natural Slate  
NAT SLT



Honey Java  
HON JAV



Wheat Slate  
WEA SLT



Light Sugar  
LGT SGR



Light Java  
LGT JAV



Ginger Java  
GNR JAV



Oatmeal Slate  
OAT SLT

HICKORY FINISHES

PremierSERIES. ESTATECOLLECTION.

Wellborn offers a color palette of stains and painted finishes for a design selection in hickory that complements many design styles. Many of the stains and painted finishes can be enhanced with a glaze highlight and Finish Techniques.

STAINS WITH GLAZES

Oatmeal Charcoal OAT CHL	Caramel Java CML JAV	Nutmeg Java NMG JAV	Hazelnut Charcoal HNT CHL	Chestnut Bronze CNT BRZ	Cocoa Java COC JAV	Sable Charcoal SBL CHL	Blush Charcoal BSH CHL	Blush Java BSH JAV
Sienna Charcoal SEA CHL	Drift Bronze DFT BRZ	Drift Slate DFT SLT	Shadow Charcoal SHD CHL	Cranberry Charcoal CBY CHL	Evergreen Java EGN JAV			

PAINTS

Glacier GLR	Divinity DIV	Crème CRM	Vanilla VAN	Sandstone SND	Pebble PBL	Dove DOV	Honey Butter HBR	Sage SAG
Willow WLO	Pimento PIM	Truffle TFL	Bleu BLU	Midnight MID				

PAINTS WITH GLAZES

Glacier Pewter GLR PWT	Glacier Java GLR JAV	Divinity Java DIV JAV	Crème Cappuccino CRM CAP	Crème Mocha CRM MOC	Vanilla Slate VAN SLT	Sandstone Slate SND SLT	Pebble Java PBL JAV	Dove Bronze DOV BRZ
Dove Slate DOV SLT	Honey Butter Toffee HBR TOF	Sage Mocha SAG MOC	Willow Bronze WLO BRZ	Willow Slate WLO SLT	Pimento Charcoal PIM CHL	Truffle Java TFL JAV	Bleu Bronze BLU BRZ	

FINISH TECHNIQUES

PremierSERIES. ESTATECOLLECTION.							
	Heirloom	Vintage	Cottage	Carriage	Antique	Olde World	Seaside

The Finish Techniques may not be displayed in wood species on this page.





here your story begins

MDF



# MEDIUM DENSITY FIBERBOARD (MDF)

Premier SERIES ESTATE COLLECTION

Using high pressure and temperatures, MDF is formed by combining wood fibers with a wax resin binder to form panels. This is a durable and tough wood product, commonly used in the construction industry.



Belmont MDF  
Full Overlay  
BEL



Belmont MDF  
Optional Slab Drawer Front  
Full Overlay  
BEL SDF



Hartford MDF  
Full Overlay  
HFD



Hartford MDF  
Optional Slab Drawer Front  
Full Overlay  
HFD SDF

## MDF FINISHES Premier SERIES ESTATE COLLECTION

Wellborn offers a variety of finishes for you to choose from to add style to your MDF door. Our variety of paints will ensure that you find the perfect color for your perfect room.

### PAINTS



Glacier  
GLR



Divinity  
DIV



Crème  
CRM



Vanilla  
VAN



Sandstone  
SND



Pebble  
PBL



Dove  
DOV



Honey Butter  
HBR



Sage  
SAG



Willow  
WLO



Pimento  
PIM



Bleu  
BLU

### PAINTS WITH GLAZES



Glacier Pewter  
GLR PWT



Glacier Java  
GLR JAV



Crème Cappuccino  
CRM CAP



Crème Mocha  
CRM MOC



Vanilla Slate  
VAN SLT



Sandstone Slate  
SND SLT



Pebble Java  
PBL JAV



Dove Slate  
DOV SLT



Dove Bronze  
DOV BRZ



Honey Butter Toffee  
HBR TOF



Sage Mocha  
SAG MOC



Willow Slate  
WLO SLT



Willow Bronze  
WLO BRZ



Pimento Charcoal  
PIM CHL



Bleu Bronze  
BLU BRZ



ColorInspire  
ESTATE  
COLLECTION

ColorInspire by the Estate Collection offers a broad selection of colors from the extensive paint programs of Sherwin Williams, Benjamin Moore and Valspar. We invite you to be yourself, be creative and be inspired.

# THERMOFOIL OVERLAY

## Premier<sub>SERIES</sub> ESTATE<sub>COLLECTION</sub>

Thermofoil doors and drawer fronts are covered in a strong scratch resistant thermofoil. With detailed profiles and the freshness of White and Linen, Brighton is the perfect style.



Brighton Arch  
Thermofoil  
Wall Door  
Full Overlay  
BRA



Brighton Arch  
Thermofoil  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
BRA CDF



Brighton Square  
Thermofoil  
Full Overlay  
BRS



Brighton Square  
Thermofoil  
Optional Classic Drawer Front  
Full Overlay  
BRS CDF

## THERMOFOIL COLORS Premier<sub>SERIES</sub> ESTATE<sub>COLLECTION</sub>

Wellborn offers simplified style with our available color choices for Thermofoil. These colors are simply perfect for use in any room of the home.

### COLORS



White  
WHT



Linen  
LIN

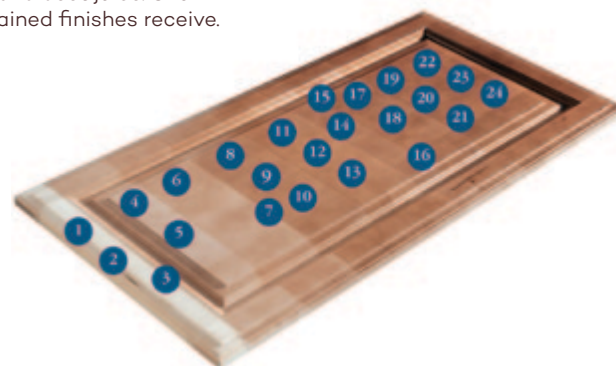


## WELLGUARD FINISHING SYSTEM<sup>®</sup> Premier<sub>SERIES</sub> ESTATE<sub>COLLECTION</sub>

Wellborn takes great pride and care with the finishing of our kitchen furniture. Years of research partnered with development through Valspar have resulted in The WellGuard Finishing System<sup>®</sup>— a 24-step superb finishing process. The WellGuard Finishing System has been tested against 17 common household chemicals and food products and passed beautifully. Those agents include: gasoline, water, coffee, olive oil, ammonia, fly spray, detergent, soaps, alcohol, mustard, crayons, shoe polish, tea, vinegar, dye, citric acid and beet juice. Shown below are some of the key quality aspects of our finishing process which all of our stained finishes receive.



1. Hand select the finest wood
2. Manual hand sanding line for a smooth consistent finish and cross grain elimination
3. Dust particles removed and quality inspected
4. A sap stain is applied to tone and balance the color and grain
5. Grain enhancing dye stain adds color depth
6. Hand rubbed wiping stain applied for complete color coverage
7. The surfaces are air dried and inspected for color
8. The first coat of durable catalyzed sealer is applied
9. Oven-cured providing a tough, durable, baked-on finish
10. Hand sanded with fine grit sandpaper and quality inspected
11. The second coat of catalyzed melamine enriched sealer is applied
12. Our products are oven-cured a second time
13. Hand sanded again to provide a smooth surface for topcoat
14. Some finishes receive a shading technique
15. The surface is again hand sanded



16. Hand wiped with tack cloth in preparation for final topcoat
17. Inspected for consistency of shading or glazing
18. A third coat of sealer is applied
19. The surfaces are hand sanded again
20. Resin blend melamine enriched topcoat is applied
21. Conversion varnish topcoat is oven cured, creating a tough, baked-on finish
22. Personally quality inspected using a sheen meter
23. UV drying station completes the curing process
24. Finished wood components are stored in individual staging racks to prevent scratches

# THE BEAUTY OF NATURAL HARDWOOD

Hardwoods offer a tremendous selection of grain patterns, color variations and textures. Choices range from the bold statements of authentic American red oak, hickory and character maple to the more subdued personalities of cherry and maple. These variations define and enhance wood's natural beauty. Because no two trees are exactly alike, the cabinets made for your kitchen or bath will have subtle variations from the showroom displays or samples on which you base your selection. The quality solid hardwoods used in Wellborn cabinetry are some of the most beautiful and enduring natural materials available. All hardwoods, being a product of nature, vary from one piece to the next, even from the same tree, each having its own characteristics. Therefore, each piece of wood, each cabinet and each kitchen is unique. Cabinetry that emphasizes the rich grain pattern and unique texture of solid hardwood has a greater perceived value. No human being was ever intended to control the natural development of hardwoods. This is the unique beauty of natural hardwood and this is the distinct beauty of solid wood cabinets. Wellborn Cabinet, Inc. believes there is nothing more beautiful than solid wood. That is why Wellborn is one of the few remaining manufacturers who continues to use solid wood in our Estate and Premier Series raised panel doors and drawer fronts.



CHERRY

Cherry is synonymous with luxurious cabinets. The rich red highlights give the wood a distinctive appearance. Cherry will occasionally have tiny pin knots, pitch pockets and very small, dark streaks of gum. These features have fascinated woodworkers for centuries.



CHARACTER  
CHERRY

Character cherry's unique characteristics are emphasized by randomly occurring various sized knots, pin knots, pitch pockets and small streaks of gum. Cluster knots and open knots could also be a feature. The amount of character will vary from each door making each kitchen unique.



MAPLE

Maple is widely used in the cabinetry industry. This wood species features a straight grain with several distinctive characteristics. These include unique figures such as bird's-eye, fiddle back, mineral streaks and curly grain patterns. Finely textured with a natural luster, this creamy-white to light reddish-brown wood is often used for cabinets and floors.



CHARACTER  
MAPLE

Character maple's unique characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary from each piece of wood making each kitchen unique.



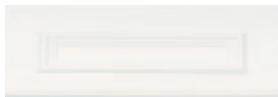
OAK

Authentic American red oaks are open-pored and have grain patterns. Wellborn's manufacturing technology presents oak with straighter grains than most cabinet lines, and our process minimizes the wide grains and reduces the widths of cathedrals in oak.



HICKORY

Hickory has distinctive contrasting colors from light to dark and strong grain characteristics. The texture of hickory is open grained. Hickories by nature are heavy, hard, strong and stiff—producing durable cabinetry. Hickory is for homeowners desiring dramatic wood characteristics.



MEDIUM DENSITY  
FIBERBOARD

Using high pressure and temperatures, MDF is formed by combining wood fibers with a wax resin binder to form panels. It is made of wood veneer. It is much more dense than normal particle board. This is a durable and tough wood product, commonly used in the construction industry.



LAMINATE

Laminate is a decorative panel with resin-saturated printed paper thermally fused to a particleboard or MDF core. The thermally fused melamine process bonds the paper and board using heat and pressure. The paper gives the appearance of wood grain or painted finishes.



THERMOFOIL

Thermofoil doors and drawer fronts are covered in a strong, scratch-resistant thermofoil that is thermally glued and vacuum-sealed. To create the popular raised panel appearance we use precision, diamond-head routers to carve the double-step perimeter edge and center panel detailing from a solid slab of medium density fiberboard.

## FINISH TECHNIQUES

Wellborn has several Finish Techniques that create different levels of worn appearances. Each piece on the cabinet will vary in the amount of level and appearance in each effect creating a randomness of appearance. Techniques will be applied to doors and drawer fronts but will not be applied to the cabinet face frame and accessories. Some specialty accessories like Open Display Cabinets and Bookcases will receive these effects. Many small mouldings will not receive the Finish Techniques. The Finish Techniques will vary within individual doors; therefore, no two doors will be alike throughout the entire kitchen. These techniques are shown on pages 38–39.

- Medium Dents**  
 A physical technique of randomly striking the wood surface with a tool to create indentations that mimic the look of aged wood. Medium Dents are larger than Worm Holes and will collect a glaze in varying amounts when applied.
- Carved Edges**  
 A technique where small areas of the wood surface are chiseled out on door edges and corners meaning to create a high level worn look.
- Burnishing**  
 A technique where the profile edges have been darkened to create an antiqued effect.
- Rub Through**  
 A sanding technique used to randomly expose an undercoat of natural wood tone on corners and edges.
- Rasping**  
 A physical technique using a metal scrapper called a rasp which runs over the edges and raised details to mimic severe wear.
- Small Dents**  
 A physical technique of randomly striking the wood surface with a tool to create indentations that mimic the look of aged wood. Small Dents are larger than Worm Holes and will collect a glaze in varying amounts when applied.
- Dry Brushing**  
 A technique applying a very dark stain to highlight the distressing on the surface of the wood.
- Worm Holes**  
 A physical technique of randomly placing small round holes that mimics the look of insect penetration that occurs naturally in trees and harvested wood. Worm Holes are smaller than Small Dents and will collect a glaze in varying amounts when applied.
- Spatter**  
 A paint technique where paint is flicked across the surface producing inconsistent spatter on the stained or painted surface.





## VINTAGE

Time Worn Appearance

- Rub Through
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



## COTTAGE

Cozy Country Charm

- Spatter
- Available on Crème, Divinity, Honey Butter, Pebble, Sandstone and Vanilla Paints on Maple, Character Maple, Oak and Hickory



## SEASIDE

Light and Breezy

- Burnishing
- Dry Brushing with Slate Glaze
- Available on Bleu, Divinity, Honey Butter, Pebble, and Sage Paints on Maple, Character Maple, Oak and Hickory



## HEIRLOOM

Family Heritage

- Burnishing
- Small Dents
- Worm Holes
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry

## ANTIQUE

Aged With Care

- Burnishing
- Rub Through
- Small Dents
- Worm Holes
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



## CARRIAGE

Hint of Character

- Rub Through
- Small Dents
- Worm Holes
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



## OLDE WORLD

Artisan Finish

- Burnishing
- Rub Through
- Worm Holes
- Dry Brush Glazing
- Carved Edges
- Small to Medium Dents
- Rasping
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Glaze Optional for Cherry and Character Cherry



## BRUSH FINISH

ESTATE  
COLLECTION

Hint of Brush Stroke

- Hand applied glaze in a subtle brush stroke overlaying the paint providing a depth to the finish not seen with standard glazing
- Available on Maple
- Brush glaze color is Fawn, a very light tan color
- Available on Crème, Divinity, Glacier, Pebble, Sandstone and Vanilla Paints on Maple
- Not available with any other glaze or Finish Technique

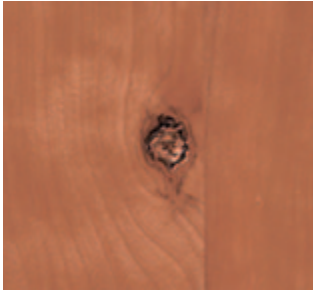


# SPECIAL EFFECTS

## CHARACTER CHERRY CHARACTER MAPLE

Character features include knots that may be located in the center panel of the door and drawer panels. Open knots located in the center panel of the door and drawer panels are acceptable, though they must be structurally sound. Sound or closed knots are acceptable up to 2½" in diameter. Knots with visible openings entirely through the wood must not exceed ½". Cluster knots could also be a feature. Some knot locations may affect hardware placement.

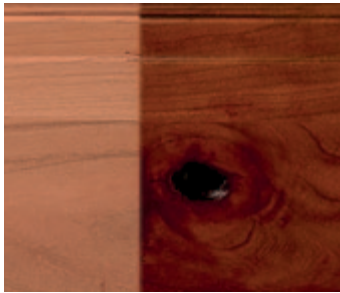
Other parts of the cabinet like door stiles, rails and mouldings will not include knots, but may show other natural features. However, it will be uncommon to find all markings on any single piece. Door parts are chosen at random with the appearance of each individual door varying widely. Cabinet face frames, end panels, and open cabinets (such as bookcases and other components) will not include knots; however they may appear with grain characteristics of character and/or clear cherry and maple.



Character Cherry has randomly occurring, variously sized knots, worm holes and tracks, gum pockets and streaks, mineral stains and streaks, burls, blemishes, sapwood and non-structural splits. Character Cherry wood color can range from pink to dark brown with a flowing grain pattern and open and closed knots. Cluster knots could also be a feature.



Character Maple characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Character maple will include wood color differences caused by variations found in minerals in the soil.



## DARK FINISHES ON CHARACTER

- Dark stains and paints will hide the majority of character features. Large open knots and some splits, if present, may still be partially visible.
- Character features are more noticeable on Natural or lighter toned finishes.

## FINISH TECHNIQUES



### TICKING

- Glaze Technique will hang up in all open grain areas in wood, especially oak



### GLAZING ON BEAD BOARD

- Glazing on Bead Board will result in darker color in grooves



### THERMOFOIL

- High quality foil that has a lightly textured effect
- Applied with intense heat process and secured with durable glue and pressure to the MDF substrate
- Easy to clean smooth surface
- Face frame of the cabinets is unfinished maple painted to match the door color



# FINISH TECHNIQUES

## STAINED FINISHES

- Detailed hand sanded door and end grains
- Authentic solid wood from America
- Oven-cured baked-on top coat



## STAINED FINISHES WITH GLAZE TECHNIQUE

- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of kind look on each door
- Oven-cured baked-on finish and top coat



## PAINTED FINISHES

- Several coats of pigmented paint applied for maximum coverage
- Joint lines common on painted finishes
- Some wood grain may show through the paint
- Oven-cured baked-on top coat



## PAINTED FINISHES WITH GLAZE TECHNIQUE

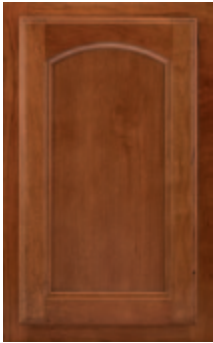
- Several coats of pigmented paint applied for maximum coverage
- Glazed Finish applied to entire door, then hand-wiped to create inconsistent hang-up in corners and recessed areas
- Glaze hang-up from light to dark tones
- Glaze creates a one of kind look on each door
- Joint lines common on painted finishes
- Some wood grain may show through the paint
- Oven-cured baked-on top coat



# CHERRY OVERLAY

## SelectSERIES.

Cherry looks outstanding in these door styles offered in the Select Series. From Shaker styling with Prairie to a traditional kitchen in Harmony, we have your style.



Arlington Arch Cherry  
Wall Door  
Traditional Overlay  
ARA



Arlington Square Cherry  
Traditional Overlay  
ARS



Harmony Cherry  
Full Overlay  
HMY



Harmony Cherry  
Optional Slab Drawer Front  
Full Overlay  
HMY SDF



Harvest Arch Cherry  
Wall Door  
Traditional Overlay  
HVA



Harvest Square Cherry  
Traditional Overlay  
HVS



Millbrook Arch Cherry  
Wall Door  
Full Overlay  
MBA



Millbrook Square Cherry  
Full Overlay  
MBS



Prairie Cherry  
Full Overlay  
PRA



Prairie Cherry  
Optional Classic Drawer Front  
Full Overlay  
PRA CDF

# CHERRY FINISHES SelectSERIES.

## STAINS



Natural  
NAT



Light  
LGT



Caramel  
CML



Dark  
DRK



Sable  
SBL



Blush  
BSH



Sienna  
SEA

## STAINS WITH GLAZES



Natural Java  
NAT JAV



Nutmeg Java  
NMG JAV



Caramel Java  
CML JAV



Cocoa Java  
COC JAV



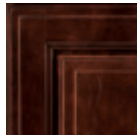
Sable Charcoal  
SBL CHL



Blush Charcoal  
BSH CHL



Blush Java  
BSH JAV



Sienna Charcoal  
SEA CHL



CHERRY

# MAPLE OVERLAY

## Select<sub>SERIES</sub>

Maple is stunning in the Select Series with these door style selections. Maple is a very popular design selection as it has soft grain patterns and receives all finishes beautifully.



Arlington Arch Maple  
Wall Door  
Traditional Overlay  
ARA



Arlington Square Maple  
Traditional Overlay  
ARS



Bedford Arch Maple  
Wall Door  
Full Overlay  
BFA



Bedford Square Maple  
Full Overlay  
BFS



Concord Maple  
Full Overlay  
CRD



Franklin Maple  
Traditional Overlay  
FKN



Harmony Maple  
Full Overlay  
HMY



Harmony Maple  
Optional Slab Drawer Front  
Full Overlay  
HMY SDF



Harvest Arch Maple  
Wall Door  
Traditional Overlay  
HVA



Harvest Square Maple  
Traditional Overlay  
HVS



Millbrook Arch Maple  
Wall Door  
Full Overlay  
MBA



Millbrook Square Maple  
Full Overlay  
MBS



Prairie Maple  
Full Overlay  
PRA



Prairie Maple  
Optional Classic Drawer Front  
Full Overlay  
PRA CDF

## MAPLE FINISHES <sub>Select</sub><sub>SERIES</sub>

### STAINS



Natural  
NAT



Light  
LGT



Caramel  
CML



Medium  
MED



Sable  
SBL



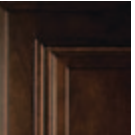
Spiceberry  
SBY



Blush  
BSH



Sienna  
SEA



Coffee  
COF

### STAINS WITH GLAZES



Honey Java  
HON JAV



Light Java  
LGT JAV



Nutmeg Java  
NMG JAV



Caramel Java  
CML JAV



Sable Charcoal  
SBL CHL



Blush Charcoal  
BSH CHL



Blush Java  
BSH JAV



Sienna Charcoal  
SEA CHL



# MAPLE FINISHES *Select*<sup>SERIES.</sup>

## PAINTS



## PAINTS WITH GLAZES



# OAK OVERLAY

## *Select*<sup>SERIES.</sup>

Choose from these door styles with the beautiful grain of oak. From Shaker styling to traditional, the choice is yours.



Arlington Arch Oak  
Wall Door  
Traditional Overlay  
ARA

Arlington Square Oak  
Traditional Overlay  
ARS

Franklin Oak  
Traditional Overlay  
FKN

Harvest Arch Oak  
Wall Door  
Traditional Overlay  
HVA



Harvest Square Oak  
Traditional Overlay  
HVS

Millbrook Arch Oak  
Wall Door  
Full Overlay  
MBA

Millbrook Square Oak  
Full Overlay  
MBS

Prairie Oak  
Full Overlay  
PRA

Prairie Oak  
Optional Classic Drawer Front  
Full Overlay  
PRA CDF

# OAK FINISHES *Select*<sup>SERIES.</sup>

## STAINS



# OAK FINISHES SelectSERIES.

## STAINS WITH GLAZES



## PAINTS



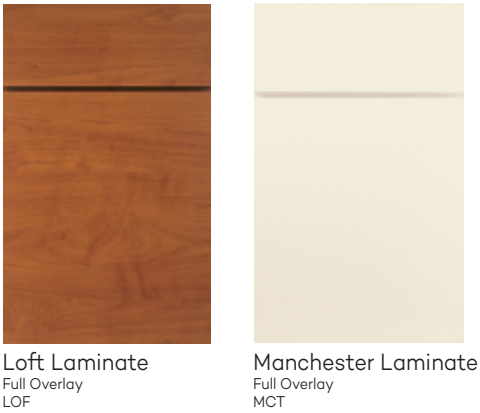
## PAINTS WITH GLAZES



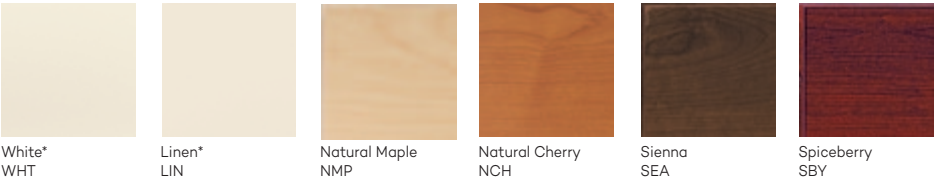
## LAMINATE

### SelectSERIES.

Laminate is a decorative panel with resin-saturated printed paper thermally fused to a particleboard or MDF core. The thermally fused melamine process bonds the paper and board using heat and pressure. The paper gives the appearance of wood grain or painted finishes.



## LAMINATE COLORS SelectSERIES.



\*Not available in Loft Laminate



# MEDIUM DENSITY FIBERBOARD (MDF)

## Select<sub>SERIES.</sub>

Using high pressure and temperatures, MDF is formed by combining wood fibers with a wax resin binder to form panels. It is made of wood veneer and is much more dense than normal particle board. This is a durable and tough wood product, commonly used in the construction industry.



Belmont MDF  
Full Overlay  
BEL



Belmont MDF  
Optional Slab Drawer Front  
Full Overlay  
BEL SDF



Camden Arch MDF  
Wall Door  
Full Overlay  
CMA



Camden Arch MDF  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
CMA CDF



Camden Square MDF  
Full Overlay  
CMS



Camden Square MDF  
Optional Classic Drawer Front  
Full Overlay  
CMS CDF



Hartford MDF  
Full Overlay  
HFD



Hartford MDF  
Optional Slab Drawer Front  
Full Overlay  
HFD SDF

## MDF FINISHES Select<sub>SERIES.</sub>

### PAINTS



Glacier  
GLR



Divinity  
DIV



Crème  
CRM



Sandstone  
SND



Dove  
DOV

### PAINTS WITH GLAZES



Glacier Java  
GLR JAV



Crème Mocha  
CRM MOC



Sandstone Slate  
SND SLT



Dove Slate  
DOV SLT



Dove Bronze  
DOV BRZ



MDF



# THERMOFOIL

## Select<sup>SERIES</sup>

Thermofoil door styles are constructed by pressing MDF with a high quality foil through an intense heating process. The thermofoil has a lightly textured effect and is very durable.



Imperial Thermofoil  
Traditional Overlay  
IMP



Nantucket Thermofoil  
Full Overlay  
NTK



Nantucket Thermofoil  
Optional Slab Drawer Front  
Full Overlay  
NTK SDF



Newport Thermofoil  
Full Overlay  
NPT



Newport Thermofoil  
Optional Slab Drawer Front  
Full Overlay  
NPT SDF



Sea Spray Arch  
Thermofoil  
Wall Door  
Full Overlay  
SSA



Sea Spray Arch  
Thermofoil  
Optional Classic Drawer Front  
Wall Door  
Full Overlay  
SSA CDF



Sea Spray Square  
Thermofoil  
Full Overlay  
SSS



Sea Spray Square  
Thermofoil  
Optional Classic Drawer Front  
Full Overlay  
SSS CDF

# THERMOFOIL COLORS <sup>Select</sup>SERIES

## COLORS



White  
WHT



Linen  
LIN



# SELECT CONSTRUCTION Select<sup>SERIES</sup>

## STANDARD

Furniture Board Drawer



3/4" Wood grain/white laminated furniture board drawer with epoxy coated, self-closing, side-mount drawer slides

## OPTIONS

Plywood Drawer



3/4" Plywood dovetail drawer box in natural finish with laminated plywood drawer bottom and undermount drawer slides. Dovetail joints are unfinished.

## SOLID WOOD DRAWER

with Full Extension Drawer Slides



3/4" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount full extension soft close drawer slides

## ALL PLYWOOD CONSTRUCTION OPTION (APC)

Plywood Drawer



3/4" Plywood dovetail drawer box in natural finish with laminated plywood drawer bottom and undermount drawer slides. Dovetail joints are unfinished.

## SELECT SERIES

11/16" x 3 1/2" Wood grain/white laminated fiberboard hanging rails. 1/2" x 3" I-beam furniture board support dadoed into front, back and side

WellShield® wood grain/white laminate interior.\*\* 3/4" Wood grain/white laminated furniture board adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

1/8" Wood grain/white printed MDF back

1/2" Wood grain/white laminated furniture board top and bottom



1/2" Complementary wood grain/white/linen laminated furniture board end panels finished on top and bottom edges

Option: 1/2" Thick plywood ends with unfinished exterior

3/4" x 1 3/4" Kiln-dried solid wood face frames, mortised and tenoned, glued and stapled

3/4" Wood grain/white laminated furniture board drawer sides, tenoned to accept 1/2" sub-front and back, 1/8" wood grain/white printed hardboard drawer bottoms, 3/4" solid wood drawer front\*, epoxy coated self-closing side mount drawer slides

Option: 3/4" Plywood drawer upgrade with dovetail construction and smooth undermount drawer slides

Option: 3/4" Solid wood drawer upgrade with dovetail construction and full extension drawer slides with soft close action

Doors have WellLine® 6-way adjustable concealed hinges

4 1/2" h x 3 3/8" d Toe kick cut-out, 1/2" unfinished furniture board toe kick extends to cabinet floor for captive construction

The Select Series has a machine sanded finish process and does not include the detailed sanding technique featured in the Wellborn Collection; therefore, we do not recommend designs combining the series.

\* For Thermofoil door styles, the cabinet interior is white and the exterior end panels are matching white or linen laminate, the face frames are finished maple and the drawer front is 3/4" thermofoil laminated fiberboard. For laminate door styles in White and Linen, the cabinet interior is white laminate and the exterior end panels are matching white or linen laminate, the face frames are matching finish maple and the drawer front is 3/4" melamine laminate. Wood grain laminates will have natural wood grain laminate interiors with complementary laminate exteriors.

\*\* For Paints and Paints with Glazes, the interior and exterior will be natural maple wood grain laminate.

## SELECT ALL PLYWOOD CONSTRUCTION (APC)

All Plywood Construction

3/4" x 3 1/2" Wood grain laminated solid hardwood or plywood hanging rails. 1/2" x 3" I-beam plywood support dadoed into front, back and side

WellShield® interior is natural maple wood grain laminate.\*\* 3/4" Laminated plywood adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

3/16" Wood grain laminated plywood back

1/2" Wood grain laminated plywood top and bottom



1/2" Unfinished plywood end panels with laminated interior\* (Finished Cabinet End and Matching Finished End options available)

3/4" x 1 3/4" Kiln-dried solid wood face frames, mortised and tenoned, glued and stapled

Solid wood drawer fronts.\*\*\* 3/4" Solid hardwood drawer in a natural finish with finished plywood bottom, dovetail construction and full extension drawer slides featuring soft close

Doors have WellLine® 6-way adjustable concealed hinges

4 1/2" h x 3 3/8" d Toe kick cut-out, 1/2" unfinished plywood toe kick extends to cabinet floor for captive construction

\* For end panels options, see your Wellborn dealer.

\*\* For Thermofoil and Laminate door styles, Paints and Paints with Glazes, the interior will be natural maple wood grain laminate.

\*\*\* Refer to door style construction for specific door styles.

## STANDARD DRAWER

Solid Wood Drawer Full Extension Drawer Slides



¾" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount full extension soft close drawer slides

## ALL PLYWOOD CONSTRUCTION OPTION (APC)

Solid Wood Drawer Full Extension Drawer Slides



¾" Solid hardwood drawer box in natural finish with classic dovetail construction and undermount full extension soft close drawer slides

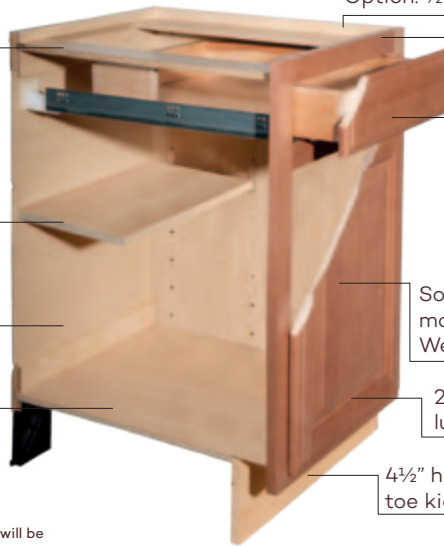
## PREMIER SERIES

11/16" x 3½" Wood grain\*\*\* laminated fiberboard hanging rails. ½" x 3" I-beam furniture board support dadoed into front, back and side

WellShield® interior is natural maple wood grain or white laminate\*\*. ¾" Wood grain\*\*\* laminated furniture board adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

1/8" Wood grain\*\*\* printed MDF back

½" Wood grain\*\*\* laminated furniture board top and bottom



½" Cherry, maple, oak or hickory wood grain\*\*, white or linen laminated furniture board end panels complement door \*  
Option: ½" thick plywood ends with unfinished exterior

¾" x 1¾" Kiln-dried solid wood face frames; mortised and tenoned, glued and stapled

Solid wood drawer fronts. ¾" Solid hardwood drawer in a natural finish with finished plywood bottom, dovetail construction and full extension drawer slides featuring soft close

Solid wood raised panel doors of cherry, character cherry, maple, character maple, oak or hickory. \*\*\*\* Doors have WellLine® 6-way adjustable concealed smooth close hinges

24-step WellGuard Finishing System® for a furniture like luster and years of beauty

4½" h x 3⅜" d Toe kick cut-out, ½" unfinished furniture board toe kick extends to cabinet floor for captive construction

\* For end panels options, see your Wellborn dealer.

\*\* For Paints and Paints with Glazes, the interior and exterior will be natural maple wood grain laminate.

\*\*\* For Brighton door styles, drawer front is ¾" fiberboard with White or Linen thermofoil laminate. The cabinet interior is white laminate except cabinets with standard APC construction which have natural maple wood grain laminated interior. The cabinet exterior will be White or Linen. The face frames are painted maple.

\*\*\*\* Refer to door style construction for specific door styles.

## PREMIER ALL PLYWOOD CONSTRUCTION (APC)

All Plywood Construction

¾" x 3½" Wood grain laminated solid wood or plywood hanging rails. ½" x 3" I-beam plywood support dadoed into front, back and side

WellShield® interior is natural maple wood grain laminate\*\*. ¾" Laminated plywood adjustable shelves with edge banding; dual locking WellLock Shelf Clips®

3/16" Wood grain laminated plywood back

½" Wood grain laminated plywood top and bottom



½" Unfinished plywood end panels with laminated interior\* (Finished Cabinet End and Matching Finished End options available)

¾" x 1¾" Kiln-dried solid wood face frames; mortised and tenoned, glued and stapled

Solid wood drawer fronts.\*\*\* ¾" Solid hardwood drawer in a natural finish with finished plywood bottom, dovetail construction and full extension drawer slides featuring soft close

Solid wood raised panel doors of cherry, character cherry, maple, character maple, oak or hickory. \*\*\* Doors have WellLine® 6-way adjustable concealed smooth close hinges

24-step WellGuard Finishing System® for a furniture like luster and years of beauty

4½" h x 3⅜" d Toe kick cut out, ½" unfinished plywood toe kick extends to cabinet floor for captive construction

\* For end panels options, see your Wellborn dealer.

\*\* For Brighton door styles, Paints and Paints with Glazes, the interior and exterior will be natural maple wood grain laminate.

\*\*\* Refer to door style construction for specific door styles.

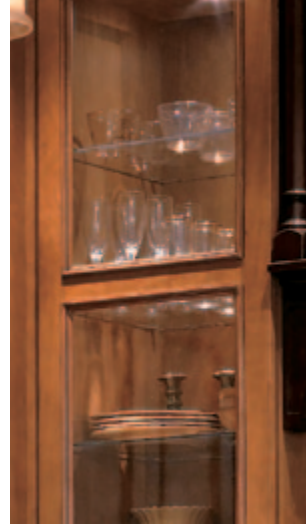


## FINISHED INTERIOR



Estate construction blends both beauty and craftsmanship to create a high quality cabinet. As part of the Estate Collection standard construction, face frames are  $\frac{3}{4}$ "x  $1\frac{3}{4}$ " solid wood and have joints that are precisely aligned to yield a strong frame. Estate standard construction also gives you  $\frac{3}{4}$ " flush all veneer core plywood panels and shelves. A  $\frac{1}{2}$ " plywood back as well as a plywood top and bottom help to ensure cabinetry that will last a lifetime. As shown here, the natural finished interior complimented by chrome shelf supports create an interior space that is as beautiful and stylish as the exterior.

## OPTIONAL MATCHING FINISHED INTERIOR



The option to create an even more stylish or sophisticated look for your Estate cabinetry is available through the many choices Wellborn offers. These options allow you to create your ideal cabinets for your ideal spaces. You can choose options such as the ones shown here. This cabinet includes glass doors and shelves with a matching finished interior. This is just one example of the many options you can choose from in creating your perfect cabinet from the Wellborn Estate Collection.

## STANDARD DRAWER

Solid Wood Profiled Drawer Full Extension Drawer Slides



The cabinet drawer features  $\frac{3}{4}$ " solid profiled hardwood with quality dovetail joints for durability and strength. The soft close drawer slide with Blumotion presents a full extension feature that also closes tight to the face frame.

## OPTIONAL DRAWER

Solid Wood Drawer Full Extension Drawer Slides



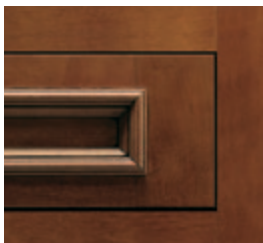
The optional cabinet drawer features  $\frac{3}{4}$ " solid hardwood with quality dovetail joints for durability and strength. The soft close drawer slide with Blumotion presents a full extension feature that also closes tight to the face frame.



## INSET OPTIONS

### FRAME OPTIONS

Non-Beaded Frame



A plain, non-beaded inset reflects authentic Shaker styling.

Beaded Frame



A beaded inset frame defines detail to its truest. The bead surrounds the door enhancing its style.

### HINGE OPTIONS

Burnished Brass



Satin Nickel



Oil Rubbed Bronze



Concealed Hinge



Two styles of door hinging: A concealed hinge that is hidden behind the door for a more simple design or a barrel hinge that reflects old world craftsmanship.

# DOOR OPTIONS

## TRADITIONAL OVERLAY



- Traditional overlay doors reveal some of the frame for a very classic design.

Select<sub>SERIES</sub>

Premier<sub>SERIES</sub>

ESTATE<sub>COLLECTION</sub>

## FULL OVERLAY



- Full overlay doors span over the face frame and have a concealed hinge for a clean look. Full overlay hinges have standard soft close feature in the Premier Series and Estate Collection.

Select<sub>SERIES</sub>

Premier<sub>SERIES</sub>

ESTATE<sub>COLLECTION</sub>

## INSET



- Inset offers two ways to set a cabinet door inside its frame. Inset offers a beaded and non-beaded face frame option. These options are shown on page 50.

ESTATE<sub>COLLECTION</sub>



EVERY ROOM. EVERY HOME.



Office



Entertainment



Pantry



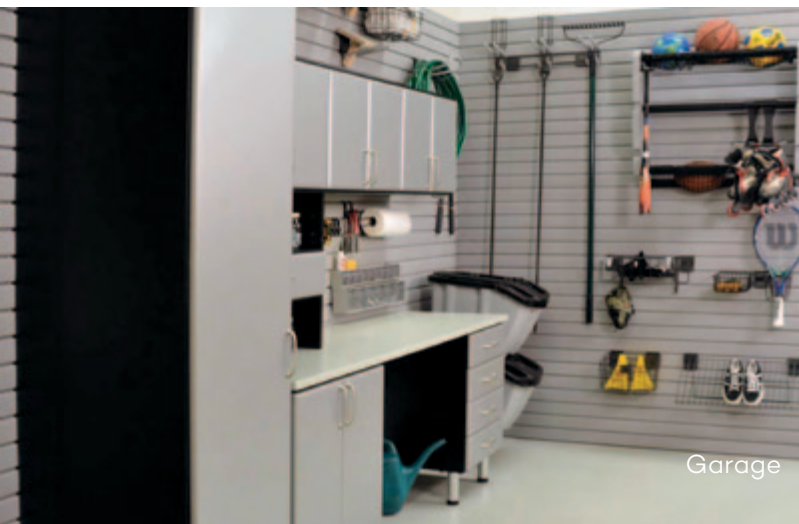
Closet



# EVERY BUDGET. EVERY IMAGINATION.

Wellborn Cabinet, Inc. proudly offers cabinetry for every room of the home; your Whole Home Solution. We have created solutions that are both stylish and functional and can be incorporated into any budget in any home. Through our numerous door style designs, finish colors, finish techniques and our new ColorInspire Program, the possibilities are only limited by your imagination.

We invite you to visit your local dealer or go to our website at [www.wellborn.com](http://www.wellborn.com) to discover all of the ways that Wellborn Cabinet, Inc. can help you design cabinetry for everyday living in every room of your home.





## OUR VISION

The Wellborn Family is committed to be the most valued provider of permanent home cabinetry designed for a lifetime of gracious living.

## OUR QUALITY



The entire Wellborn family and their employees take great pride in producing quality products. Our Quality Control Team includes over 100 employees dedicated to ensuring the quality of your cabinetry. Our certified inspectors man over 30 quality checkpoints throughout the facility.

## OUR COMMITMENT TO THE ENVIRONMENT



## THE WELLBORN QUALITY

Since 1961, Wellborn Cabinet, Inc. has been manufacturing quality kitchen and bath cabinetry in Ashland, Alabama. It all began in a small cabinet shop to build cabinets for the local markets. Since that time, Wellborn has become a state of the art manufacturing facility of over 1.8 million square feet that combines some of the most advanced technology systems in the industry with over 50 years of acquired knowledge and experience in high quality cabinetry craftsmanship.

## GREEN CHOICE IS ABOUT TAKING ACTION

Environmental stewardship has been part of Wellborn's culture since its beginning. This responsibility has never been just about words. It has been about decades of actions, investments and practices. At Wellborn, we have recycling programs that utilize wood waste to generate power and steam and continue to lower VOC emissions through technology. We also partner with our suppliers to improve their environmental programs and this is why you will find the KCMA Environmental Stewardship Program seal on our cabinetry. The Green Choice program ensures that you are purchasing a brand of cabinets from a company that takes conscious steps to protect and minimize the overall impact on our environment. The Eco-Certified Composite Sustainability Standard ensures that our composite wood panels are among the greenest products available for architectural, construction and consumer products. The ECC program delivers verifiable evidence of greenness with products demonstrating compliance in three of five categories including carbon footprint, local and renewable resources, recycled/recovered content, sustainability, and wood sourcing through a recognized standard such as FSC or SFI.

The Estate Collection by Wellborn is certified under the Forest Stewardship Council's (FSC) and Sustainable Forest Initiatives (SFI) Standard for Chain of Custody Certification. The FSC is an international organization that promotes environmentally appropriate, socially beneficial, and economically viable management of the world's forests. FSC Chain of Custody Certification means that a company meets strict tracking requirements for ensuring raw materials used to create a wood or paper product originated from a well managed FSC-certified forest.

The SFI program starts with a strong certification standard, and goes beyond it to improve forest practices through conservation grants, community partnerships, logger training and landowner outreach. SFI chain of custody certification is an accounting system that tracks fiber content through production and manufacturing to the end product and allows The Estate Collection to claim how much of our product comes from certified lands, how much contains recycled content, and how much is non-certified/non-controversial forest content.

Estate is able to provide FSC-certified and SFI cabinetry\* as an option in our Collection, including wood species such as cherry, character cherry, maple, character maple, oak and hickory.

\* It should be noted that only products identified as such are FSC and SFI-certified and not all Estate cabinetry hold FSC certification.  
CARB Compliant— Meets California current standards.



# OUR WARRANTY PROGRAM

## FIVE YEAR LIMITED WARRANTY SelectSERIES.

Wellborn Cabinet, Inc. provides a Five Year Limited Warranty on the Select Series to the original consumer purchaser for five years from the Wellborn Dealer's original date of purchase on our cabinetry parts.

## LIFETIME LIMITED WARRANTY ESTATECOLLECTION. PremierSERIES.

Wellborn Cabinet, Inc. provides a Lifetime Limited Warranty on the Estate Collection, the Premier Series and Premier All Plywood Construction to the original consumer purchaser for the lifetime of the product from the Wellborn Dealer's original date of purchase. The lifetime of cabinets is expected to be 10 years. Based on all other warranty terms and conditions being met, warranty claims will be prorated based on the expected lifetime of the product.

## EXCLUSIVE LIFETIME LIMITED WARRANTY DRAWER BOX, DOOR HINGE & DRAWER SUSPENSION SYSTEM

Wellborn Cabinet, Inc. warrants our solid wood dovetailed drawer box to the original consumer purchaser for the lifetime of the product. Wellborn Cabinet, Inc. also offers an Exclusive Lifetime Limited Warranty to the original consumer purchaser on our Drawer Suspension Systems and Door Hinges. This warranty is expressed by the supplier. Replacement hinges and drawer slides are subject to availability from our supplier. If a claim is filed after a product becomes obsolete, the manufacturer will replace the discontinued product closest to being equivalent to the original. Wellborn Cabinet offers Limited Warranties to the original consumer purchaser. Please see warranty sheet for complete details.



# OUR FACILITY

Since 1961, the Wellborn family has owned and operated Wellborn Cabinet, Inc. located in the southern part of the Appalachian Mountains in Ashland, Alabama.

Featured photography used in Start:

- p. 2 Vienna Maple, Espresso and Milian Oak, Sienna
- p. 3 Hanover Cherry with Classic Drawer Front, Espresso
- p. 13 Hanover and Harbour Maple, Glacier
- p. 23 Bristol Oak, Shadow and Barcelona Oak, Medium
- p. 29 Hanover Hickory with Classic Drawer Front, Natural
- p. 34 Belmont MDF, Crème Mocha

- p. 36 Brighton Square Thermofoil with Classic Drawer Front, White with Light Maple Moulding
- p. 42 Harmony Cherry, Cocoa Java
- p. 44 Harmony Maple, Nutmeg Java
- p. 45 Harvest Oak, Natural; Manchester Laminate, Sienna
- p. 46 Belmont MDF, Sandstone Slate
- p. 47 Newport and Nantucket Thermofoil, White

Photography from Design Contest: pg 3: Ken Henry, Glen Alspaugh Co., MO; p. 34 Glen Lumia, Creative Design Construction, NJ; p. 7, 17, 27, 52 Crystal Kennedy, Pacific Northwest Cabinetry, OR

Due to the natural characteristics of wood and wood finishes, the limitations of photography and the lithographic printing process, the woods and wood finishes shown in this brochure may not accurately depict those offered by Wellborn Cabinet, Inc. See your local Wellborn Dealer for actual wood sample color selections. Decorative hardware shown is optional.





# WELLBORN CABINET, INC.® *The Essence of Cabinetry*

38669 Hwy. 77 | Ashland, Alabama 36251  
(256) 354-7151 | Fax (256) 354-7022  
wellborn.com



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