

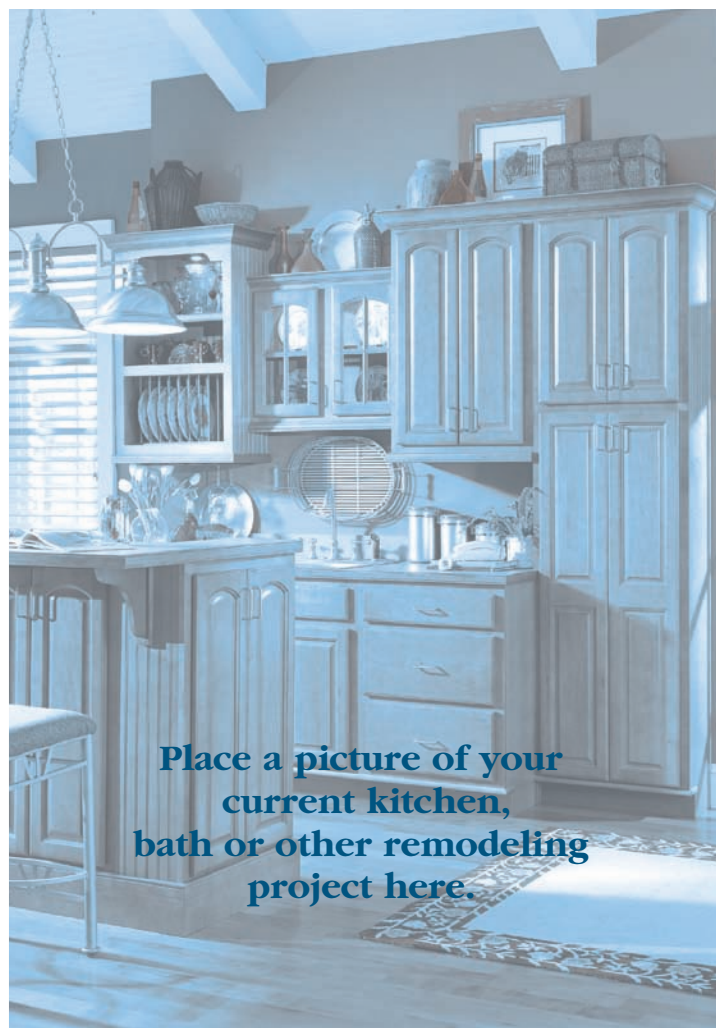
My **PLANNING** **SCRAPBOOK**



WELLBORN
CABINET, INC.®
The Essence of Cabinetry

what's inside

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**Place a picture of your
current kitchen,
bath or other remodeling
project here.**

Our Vision

*The Wellborn Family is committed
to be the most valued provider of
permanent home cabinetry
designed for a lifetime of
gracious living.*



Follow us to create the home of your dreams...



Due to the natural characteristics of wood and the limitations of photography and the lithographic printing process, the woods and wood finishes shown in this brochure may not accurately depict those offered by Wellborn Cabinet, Inc. See your local Wellborn dealer for actual wood sample color selections and for complete warranty details. Decorative hardware shown is optional.

my planning scrapbook

So...you've decided to jump in feet first and change things around a bit. Whether it's a new kitchen, bath or any other room, the following pages will help make your dreams a reality.

Any successful remodeling or new construction project requires good planning up front.

Add to that, good design, installation and quality products and you've created a room to enjoy for years to come. You've made a step in the right direction of choosing quality products by asking for help from Wellborn Cabinet.

We've created this scrapbook especially with you in mind. Who has time to create a personal scrapbook with all the best ideas for your home all in one place? Wellborn has *taken* the time. We've added a bit of fun, a whole lot of useful information, and all our best ideas in one place just for you.



**Place your family
picture here.**

My Stats:

What's your project?

- ☐ Kitchen
- ☐ Bathroom
- ☐ Laundry
- ☐ Home Office
- ☐ Entertainment Center
- ☐ Other _____

My Family:

Name	Age
------	-----

Interests

Name	Age
------	-----

Interests

Name	Age
------	-----

Interests

Name	Age
------	-----

Interests

Name	Age
------	-----

Interests

Name	Age
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Interests

basic steps

.....
to get you started

1. GETTING STARTED

Ask yourself questions like “What do I like about my kitchen? What don’t I like? Why?” By answering questions like these, you can narrow down your project and pinpoint an outcome. This will also get you in touch with your true wishes so you can easily communicate them to your Wellborn Dealer.

To help you get started, we’ve compiled a list of simple questions about your project. Take the completed quiz to your local Wellborn Dealer for friendly, professional advice on your unique project.

Turn to page 4 to begin the quiz.

2. DOLLARS-N-SENSE

Budgeting is key when starting any project. Determine what you can spend and stick to it. A professional can help you make decisions according to your budget.

Once you start shopping around, you will be surprised at the options out there that will fit any budget. Today more than ever, the average consumer is budget wise and informed. Companies are sensitive to this and offer products at various price points.

See pages 6 & 7 to calculate your budget and find some valuable tips.

3. CABINETRY BASICS

What are the differences in wood species? What is full overlay? What are my options in corner cabinetry? These and many other basic cabinetry questions are answered in our cabinetry basics section. No, you won’t become a cabinetry expert; but you don’t have to be. You will have a basic knowledge of the different styles available, making your first visit to your Wellborn Dealer much more productive.



4. FINDING YOUR STYLE

Are you traditional, trendy or contemporary? What does this mean? Maybe you like country, but what colors go with country décor? Questions like these can be frustrating when you don’t know where to begin. We can help you answer these questions and more. We’ve compiled information on trends, traditions and colors with lots of pictures and ideas for inspiration. Flip through pages 14-19 to determine the styling of your layout. Deciding is the hardest part.





5. LAYING IT OUT

Whether you decide to take matters into your own hands or let a professional start your designs, now's the time to lay it out. From work centers to basic cabinetry dimensions, we've compiled enough information to get you going. We've even included graph paper for your sketches.

Maybe you just want to measure your walls. Maybe you want to design it all from toe kick to crown moulding. It's up to you. Just know that a Wellborn Dealer is waiting to help you at any step of the way.

See pages 32-37 for tips and tools to lay out your design.



6. FINDING A PRO

Finding a professional can reduce time and stress in your project. They can assist you by supplying endless ideas to fit your unique project. A professional also will offer their expertise through experience. Let's say you just love hickory wood. A trained professional can offer you advice regarding this cabinetry selection, such as informing you that hickory has distinctive contrasting colors, strong grain characteristics and works well in a rustic style. If a rustic feel is for you, or if you prefer another your professional dealer can offer design assistance.

Contacting a qualified Wellborn Dealer is a great way to start your project.

Visit www.wellborn.com to locate your nearest Wellborn dealer.



7. CHOOSING QUALITY PRODUCTS

Why go through the trouble and expense of fulfilling your dreams if you don't use quality products? Quality, in most cases, does not have to mean the most expensive. Shop around and make sure you get the most for your money. Choose products that last a lifetime such as solid wood cabinetry from Wellborn backed by our Lifetime Warranty. Then, sit back, relax and enjoy your project for years to come.

Wellborn Cabinet offers quality products in many price points. We are proud you've considered using us in your next project and encourage you to contact one of our qualified dealers to help. You will know what it means to be the proud owner of a Wellborn kitchen or bath for 5 years, 10 years or a lifetime down the road.



getting started



Ready for a quiz? Let's put your project to the test. There are no right or wrong answers, just honest answers that will help you and any professional you select get started on fulfilling your dream kitchen, bath or other room. You will be surprised at how taking the time to answer a few questions will pinpoint exactly what you need.

General

1. When are you planning to begin your new construction/remodel? _____
2. Remodeling will include: ☐ Mostly redecorating ☐ New cabinets
☐ New appliances ☐ Structural changes
3. Current concerns: ☐ Lack of counter space ☐ Dated look
☐ Lack of storage space ☐ Other _____
☐ Lack of seating space
4. Who will be the primary user of this room? _____ Height? _____ Right or left-handed? _____
5. Will there be a secondary user? _____ Height? _____ Right or left-handed? _____
6. Are there any physical challenges to be considered? _____
7. What type of cabinetry do you like? ☐ Formal ☐ Traditional ☐ Contemporary
☐ Casual ☐ Country
8. What flooring surface do you prefer? ☐ Laminate ☐ Tile
☐ Wood ☐ Concrete
9. Is there enough counter space? _____
10. Is the countertop material undamaged and in good shape? _____
11. What type of countertop surface do you like? ☐ Solid surface ☐ Metal ☐ Concrete ☐ Butcher block
☐ Tile ☐ Laminate ☐ Solid surface veneer

Bathroom

1. How many family members use this bathroom? _____
2. Can two people use bathroom comfortably and conveniently at the same time? _____
3. Is the existing bathroom big enough? _____
4. Is the bathtub big enough? _____
5. Is the toilet in a good location (i.e. away from swinging doors)? _____
6. Does the bathroom relate to adjacent rooms the way you would like? _____
7. Is the sink at a comfortable height? _____
8. Do cabinets include a well-organized storage system? _____
9. Is there enough storage space for grooming equipment? _____
10. Is there space for towel storage in or near the bathroom? _____
11. Is there enough linen storage space? _____ Add a linen cabinet? _____
12. Is there an efficient ventilation system in the room? _____
13. Is there adequate lighting for your bathroom activities? _____
14. Are the plumbing pipes free from leaks? _____
15. Are the walls in the shower/tub free from mildew or dry rot damage? _____
16. Do entry, closet or cabinet doors interrupt walkways or block fixture use? _____

what are you looking for?



Kitchen

1. What activities typically take place in your kitchen?

<input type="checkbox"/> Gourmet cooking	<input type="checkbox"/> Quick meal preparation	<input type="checkbox"/> Eating at island or table
<input type="checkbox"/> Bill paying	<input type="checkbox"/> Crafts	<input type="checkbox"/> Entertaining
<input type="checkbox"/> ____ Number seated	<input type="checkbox"/> Work	<input type="checkbox"/> Homework
<input type="checkbox"/> Other _____		
2. How many cooks are typically in your kitchen? _____
3. Do you have task lighting above the countertop? _____
4. Is there a good ventilation system in the cooking center? _____
5. Is the sink in good condition? _____
6. Do you have a dishwasher? _____
7. Based on the way you cook and the way your family uses the kitchen,
 - a.) is the sink conveniently located? _____
 - b.) is the refrigerator conveniently located? _____
 - c.) are the oven and cooktop located where you want them? _____
 - d.) is the microwave oven conveniently located? _____
8. What type of items will you need to store?

<input type="checkbox"/> Everyday dishes and glassware	<input type="checkbox"/> Collectibles	<input type="checkbox"/> Bulk items
<input type="checkbox"/> China and stemware	<input type="checkbox"/> Small appliances	<input type="checkbox"/> Odd-shaped utensils
<input type="checkbox"/> Pots and pans	<input type="checkbox"/> Plastic containers	<input type="checkbox"/> Cookbooks
<input type="checkbox"/> Other _____		
9. Please check the storage options you would like to include:

<input type="checkbox"/> Tambour/appliance garage	<input type="checkbox"/> Breadbox	<input type="checkbox"/> Lazy susan
<input type="checkbox"/> Vegetable bins	<input type="checkbox"/> Built-in microwave cabinet	<input type="checkbox"/> Sliding towel rack
<input type="checkbox"/> Spice rack cabinet	<input type="checkbox"/> Pantry: tall, base pull-out or swing out	<input type="checkbox"/> Tray dividers
<input type="checkbox"/> Extra-wide drawer base	<input type="checkbox"/> Cutlery divider	<input type="checkbox"/> Roll trays/sliding shelves
<input type="checkbox"/> Deep drawers	<input type="checkbox"/> Wastebasket cabinet	<input type="checkbox"/> Recycling cabinet
<input type="checkbox"/> Tilt-down trays	<input type="checkbox"/> Beverage racks	<input type="checkbox"/> Tall pantry or linen storage
10. Please check the design accessories you would like to include:

<input type="checkbox"/> Open basket cabinet	<input type="checkbox"/> Apothecary/spice drawers	<input type="checkbox"/> Decorative wall shelf
<input type="checkbox"/> Decorative range hood	<input type="checkbox"/> China display cabinet	<input type="checkbox"/> Rounded cabinets
<input type="checkbox"/> Bookcases	<input type="checkbox"/> Decorative moulding	<input type="checkbox"/> Decorative legs/feet
<input type="checkbox"/> Decorative onlays	<input type="checkbox"/> Custom appliance panels	
11. Does the kitchen relate to adjacent rooms the way you would like? _____
12. Is the view from the kitchen to the outside where you would like it to be? _____
13. Is there a casual dining/conversation area in the room? _____
14. Is the kitchen arranged so that "people traffic" is directed away from the cook's activities? _____



Financing your Project

There are many ways to make your dreams a reality. You might decide to use personal savings or take out a personal loan. Some kitchen and bath dealerships work with lending institutions to offer financing options similar to a car dealership. If you are purchasing the house while you are considering remodeling, another option would be to incorporate the cost of your project into the mortgage. Whatever your situation, there are financial solutions to make your dream a reality.

Consult your local financial institution for more information.

financial institutions/lenders



*Make concrete decisions up front.
Changing your mind can cost you more*

Some things to think about

- It is important to note that when considering a budget for your total kitchen project, it should not exceed 15-20% of your home's total value.
- If you should ever decide to put your home on the market, it is estimated that 85% of any money spent on kitchen remodeling is regained.
- An average kitchen costs somewhere between \$15,000 to \$26,000, including design, products and installation. Of course, you can spend more or less depending on your selections.
- An average bathroom costs somewhere between \$7,000 to \$12,000, including design, products and installation. Of course, you can spend more or less depending on your selections.
- Differentiate your budget to reflect anything that can easily be changed like wallpapers, paints and decorative hardware as opposed to hard to replace items such as cabinetry, appliances and countertops.
- And, as **ALWAYS**, when considering ways to save money, do not sacrifice quality for a cheaper route. The worst thing you can say after the completion of a project is "I wish we would have..."





My Budget

The cost of your remodeling project or new construction depends on many variables: materials, appliances, accessories and labor.

The National Kitchen and Bath Association* estimates a typical kitchen budget breakdown like this:

Cabinets36%
Countertops14%
Appliances12%
Installation11%
Interior Designer6%
Hardware/Fixtures6%
Flooring6%
Lighting5%
Other4%

Home Total Value _____

x 15% _____

= My Budget _____



Which of the following ways can you choose to trim your costs?

- | | |
|---------------------------------------------------|------------------------------------------------------------|
| <input type="checkbox"/> Reusing your hardware | <input type="checkbox"/> Doing your own painting/wallpaper |
| <input type="checkbox"/> Reusing your countertops | <input type="checkbox"/> Using existing lighting |
| <input type="checkbox"/> Reusing your appliances | |

Other budget factors:

Cabinetry will account for about one third of the total cost of your project. This cost will vary due to the cabinet construction as well as the features and style you select. Wellborn offers products in all styles and price points. Your Wellborn Dealer can help you select the style, quality and features you desire while staying within your budget.

Factors that will affect your cabinetry budget:

- Number of cabinets:** One 48" wide cabinet costs less than two 24" cabinets, but sometimes the extra cost is worth the extra storage convenience.
- Door style:** Traditionally, solid wood, raised panel doors cost more than those with veneered, flat center panels.
- Construction:** Construction varies from furniture board on the less expensive end to plywood on the higher end.
- Finish:** Generally, glazes and paints come with a premium charge and therefore, cost more than stains.
- Storage features:** Obviously, added features will increase the price, but they also increase the efficiency of your kitchen. Decide what features are most important to you and be sure your designer weaves them into your kitchen layout.
- Decorative accessories:** Similar to storage, more decorative accessories mean more money; however, sometimes a few finishing touches will complete the perfect look for your kitchen.

cabinetry basics

Wood Species

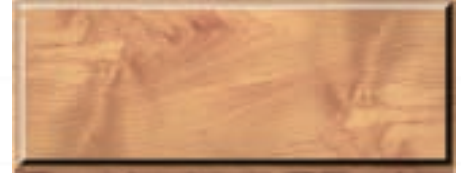
Each wood species has distinctive characteristics, that will greatly affect the overall look of your cabinetry and your kitchen or bath. Choose a wood species that matches your unique style for natural wood beauty for years to come.

CHERRY



Cherry is used mainly in traditional looks, but can also be used for an urban contemporary look on flat panel door styles. Cherry wood is synonymous with luxurious cabinets. The rich red highlights give the wood a distinctive appearance. Cherry wood will occasionally have tiny pin knots, pitch pockets and very small, dark streaks of gum. These features have fascinated woodworkers for centuries.

MAPLE



Maple is used in traditional and contemporary looks and is also a great choice when selecting glazed and painted finishes. This wood species features a straight grain with several distinctive characteristics. These include unique figures such as bird's-eye, fiddle back, mineral streaks and curly grain patterns. Finely textured with a natural luster, this creamy-white to light reddish-brown wood is often used for cabinets and floors.

OAK



Authentic American red oak is used in traditional and country feel kitchens. Its hardwood properties make it ideal for lasting beauty. Oaks are open-pored and produce dramatic grain patterns, dark mineral streaks and very small, pink pin knots. Their bold grain and subtle-to-rich color ranges provide the authority and character that make oak the most widely used hardwood.

HICKORY



Hickory is used mainly in country looks. Its heavy grain pattern is great for a rustic feel. Hickory has distinctive contrasting colors from light to dark and strong grain characteristics. The texture of hickory is open grained. Hickories by nature are heavy, hard, strong and stiff-producing durable cabinetry. Hickory is for homeowners desiring dramatic wood characteristics.

THERMOFOIL



Thermofoil is used in contemporary, casual and traditional looks. To recreate the popular raised panel appearance in a beautiful yet durable style, we use precision, diamond head routers to carve the double-step perimeter edge and center panel detailing from a solid slab of medium density fiberboard. Thermofoil doors and drawer fronts are covered in a strong, scratch-resistant thermofoil that is thermally glued and vacuum-sealed individually.

1. Which cabinetry material appeals most to you?

2. Which door profile is most appealing to you?

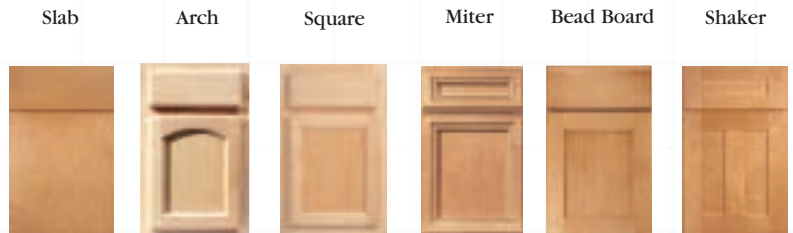


Door Profiles

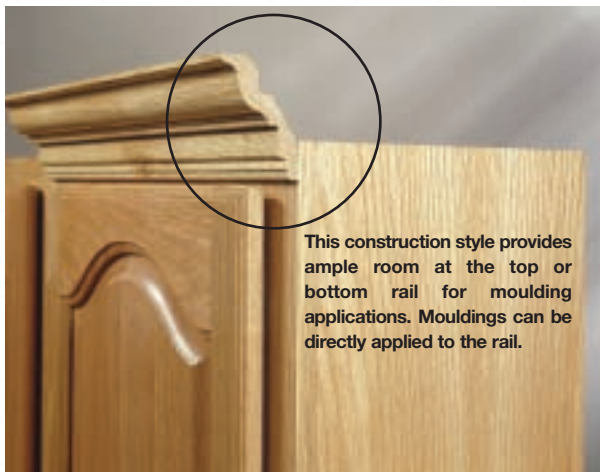
Raised Panels Furniture/Traditional Look



Flat Panels Contemporary/Unique Look



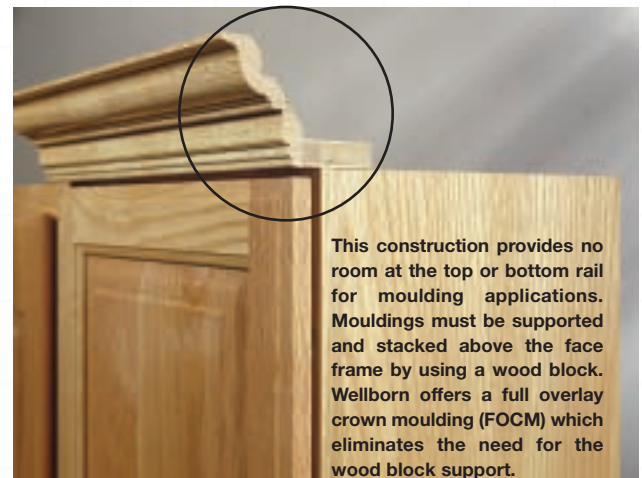
1/2" Overlay Application



What is 1/2" Overlay?

1/2" Overlay door styles are the traditional method of cabinet construction. They are called 1/2" Overlay because the door covers 1/2" of the cabinet's face frame.

Full Overlay Application



What is Full Overlay?

Full Overlay door styles give the appearance of frameless cabinetry on a frame construction cabinet. They are called Full Overlay because the door covers the entire cabinet face frame with only a 3/16" face frame reveal on base cabinets and a 7/16" reveal on wall cabinets.

Moulding

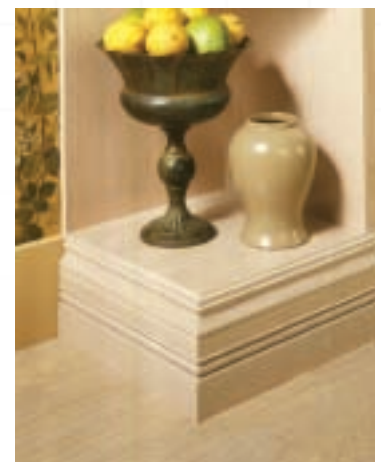
CROWN MOULDING



FURNITURE MOULDING



BASE MOULDING

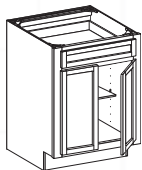


cabinetry basics continued

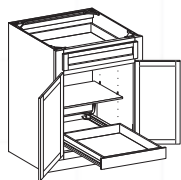
Cabinet Options

Wellborn's cabinetry options are too numerous to show here, so we've chosen some basics to help you begin the early planning of your layout. Mark your favorites so your local Wellborn Dealer will be sure to include them in your new kitchen.

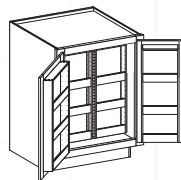
BASE CABINETS



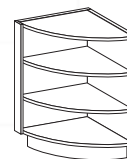
Base Cabinet



Base Cabinet with
Sliding Shelves Installed



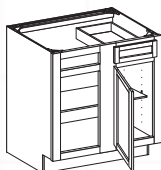
Base Chef Pantry



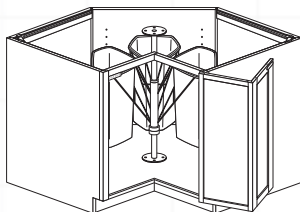
Corner Base End
Whatnot Shelf

CORNER BASE CABINETS

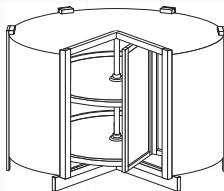
1. A Base Blind Corner Cabinet can be used to fill a corner. This is best when you have a small kitchen and more drawer space is needed.



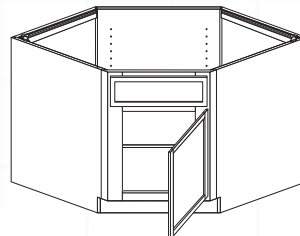
2. A Corner Sink Base has many accessories that can be added to give you more storage options. These include adjustable shelves, rotary shelves, super lazy susan or a 3-bin recycle center.



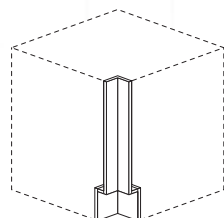
3. A Base Lazy Susan is a corner cabinet that has the lazy susan installed.



4. The Diagonal Corner Sink Base can be used for a corner sink or can be used with rotary shelves for added storage.

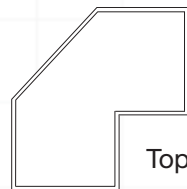


5. The least expensive way to fill a base corner in a kitchen is to use a 3" x 3" Corner Filler. However, you lose valuable storage space.



Ergonomic Tip:

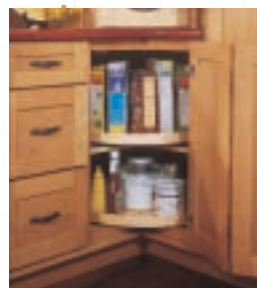
At least two counter heights should be offered in the kitchen (28"-36" and 36"-45" above the floor) to make the kitchen more convenient for cooks of different heights. Wellborn offers cabinets in many different sizes, as well as options such as void toe kick, to make this possible.



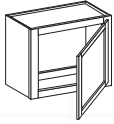
Top View

Ergonomic Tip:

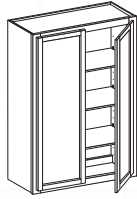
To reduce strain reaching for objects in lower cabinets consider adding rotary shelves, lazy susan or a 3-bin recycle center to base cabinets.



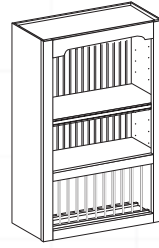
WALL CABINETS



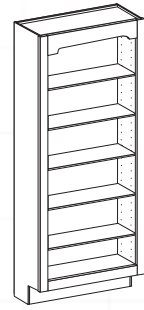
Wall Cabinet



Wall Cabinet



China Cabinet with
Valance Options

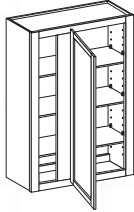


Bookcase with
Valance Options

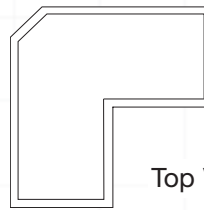
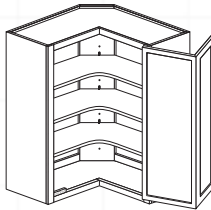
CORNER

WALL CABINETS

1. A Wall Blind Corner Cabinet can be used to fill a corner.

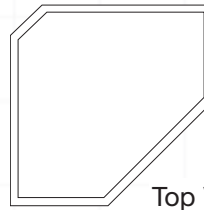
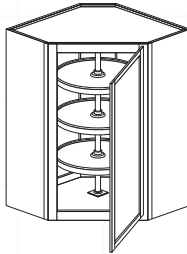


2. Easy Reach Cabinets and Asymmetrical Easy Reach Cabinets fill a corner and give maximum access to storage.



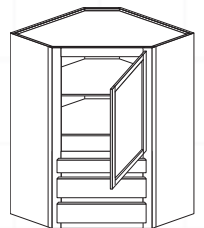
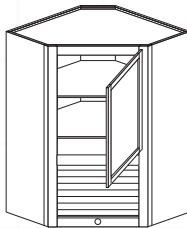
Top View

3. Diagonal Corner Cabinets can be installed with rotary shelves to give you access to hard to reach areas.

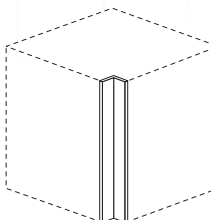


Top View

4. Diagonal Corner Cabinets also can be ordered with a tambour or drawers attached that will give your kitchen added hidden storage.



5. The least expensive way to fill a wall corner in a kitchen is to use a 3" x 3" corner filler. However, you lose lots of valuable storage space with this option.



Ergonomic Tip:

The shallow shelf depth of the easy reach corner cabinet allows items to be stored within the universal reach range of 15"-48".



Ergonomic Tip:

Using tambour units as appliance garages are a good way to bring heavy objects to countertop height.



cabinetry basics continued

The following pages cover several other standard cabinets Wellborn offers to suit your lifestyle, storage needs and the functionality of your kitchen or bath.

DRAWER BASES

Drawer bases are necessary for the storage of utensils as well as pots and pans. Wellborn offers a variety of drawer bases in different widths as well as depths for your storage needs.

1. Two Drawer Base



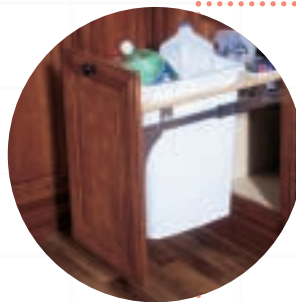
2. Three Drawer Base



2. Four Drawer Base



4. Five Drawer Base



Ergonomic Tip:

The top edge of a waste receptacle should be no higher than 36". Wellborn has a variety of wastebasket and recycle bin options that comply with these standards and increase accessibility and functionality in your kitchen.



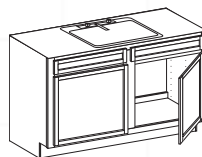
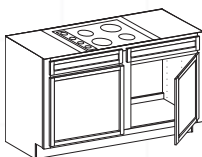
Ergonomic Tip:

Storage: Heavy objects should be stored at the safest and most convenient height. Placing dishes in wall cabinets on the floor with an added toe kick makes access easy and convenient for everyone.

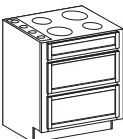
SINK AND RANGE BASES

Wellborn offers a variety of sink and range base cabinets specifically designed to house necessities within your kitchen, from electric or gas cooktops to farmhouse sinks.

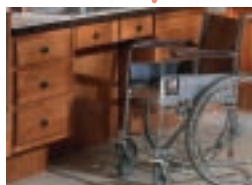
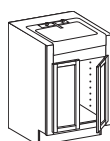
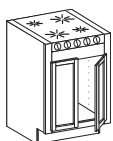
1. Sink and Range Bases



2. Drawer Range Base



3. Farmhouse Sink and Range Bases



Ergonomic Tip:

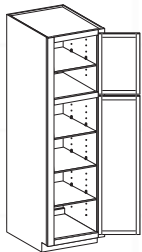
It is important to take into consideration all of the possible individuals who will use the kitchen because their needs will determine knee space height and counter depth. This is why Wellborn offers sink and range base cabinets in a wide range of heights and depths as well as accessibility options.



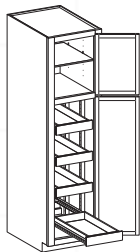
UTILITIES AND TALL OVEN CABINETS

Tall cabinets house ovens as well as microwave/oven combinations. Utility cabinets offer that much needed extra storage space for canned goods and dry goods, as well as pots and pans and small appliances.

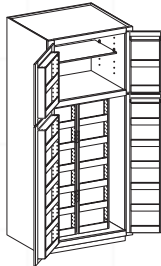
1. Utilities



Utility

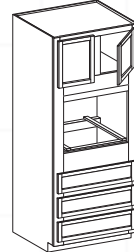


Utility with
Sliding Shelves

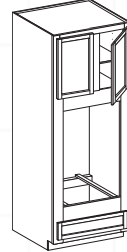


Utility with
Pantry Kits

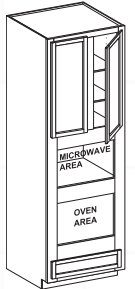
2. Tall Ovens



Single Oven



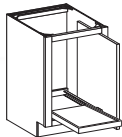
Double Oven



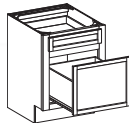
Microwave/Oven
Combination

OFFICE AND ENTERTAINMENT CABINETS

1. Office Cabinets



Computer
Cabinet

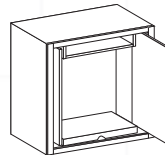


Desk File Drawer
Cabinet

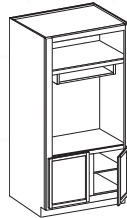


Tambour
Roll-Top Unit

2. Entertainment Center Cabinets



Entertainment
Cabinet



Entertainment
Cabinet

DRESSING SUITE AND LAUNDRY

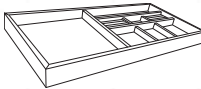
1. Dressing Suite



Wire Tie/ Belt
Rack

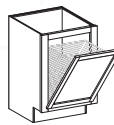


Wire Pullout
Basket

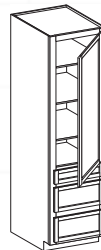


Jewelry Tray

2. Laundry Cabinets

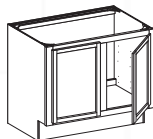


Vanity Hamper
Cabinet

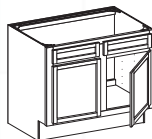


Vanity Linen
Cabinet

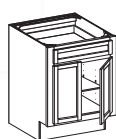
VANITIES



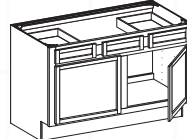
Vanity Sink



Vanity Sink
w/Blanks



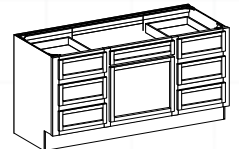
Vanity Base



Vanity Sink Base

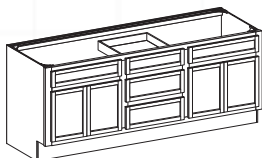


Vanity Sink
Drawer Base



Vanity Sink Drawer Base
with Single Bowl Opening

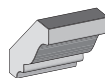
ACCESSORIES



Vanity Sink Drawer Base
with Double Bowl Opening



Vanity
Drawer Base



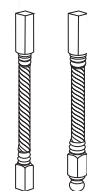
Crown
Moulding



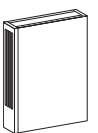
Medium
Acanthus Corbel



Starburst
Onlay



Rope Legs



Fluted
Pilaster

finding your style



Choosing Your Look

Trends come and go—some stay to turn into traditions. When choosing cabinetry for your home, consider what today's trendy ideas might look like in 10, 15, even 20 years. Wellborn Cabinetry will last that long. So ask yourself when making your style decisions, how often you want to remodel according to style or would you rather achieve a lifetime of timeless looks. Kitchens and baths are a big investment for your home. Spend wisely on cabinetry—permanent home furniture—and incorporate trends in easily replaced areas like wall treatments—wallpapers and paints. Also weigh the importance of trends as they pertain to maintenance and upkeep. For example, you might love the look of stainless steel appliances, but are you willing to deal with the fingerprints and scratches? Research the pros and cons of any product you are choosing. Identify what you can live with, and, as time goes by, you will be able to enjoy the solid choices you have made.

Resources

Look around you. The space you are dreaming about might be something you remember from a book or magazine. You may have seen it on the web. Maybe it is a combination of different kitchens. How do you communicate your ideas to your Wellborn Dealer? A picture is worth a thousand words, so collect lots of pictures using readily available resources such as those shown below. All your pictures combined will pinpoint a definite style, your style.

Books



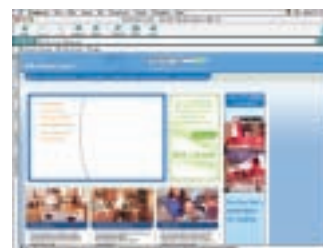
Wellborn Literature



WebSites



www.wellborn.com



www.kitchens.com



www.cabinets.com

Magazines



My Additional Resources

My Style

Your room's look or décor is a combination of the cabinetry door style and finish along with wall, floor and window treatments. Accessories also add into this equation. Due to these factors, a particular door style/finish combination may fit into more than one décor category.

1. What type of feeling would you like your new kitchen or bath space to have?

_____ Sleek/Contemporary

_____ Formal

_____ Open & Airy

_____ Strictly Functional

_____ Traditional

_____ Personal Design Statement

_____ Warm & Cozy Country

_____ Family Retreat

style basics

Formal Look

Deep, rich finishes paired with luxurious woods and clean, crisp lines offer kitchens with more depth and desire than your average cooking space.

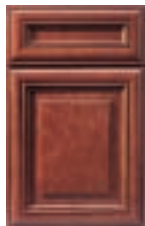
Savannah Cherry
Cocoa



Formal Door Style/Finish Combinations



Harmony Cherry
Dark



Savannah Cherry
Cocoa



Cherry Hill
Cathedral
Dark



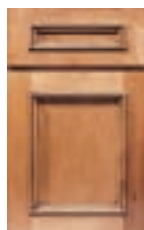
Cherry Hill Square
Sugar-n-Spice



Mt. Vernon Square
Autumn Spice II Cherry



Mt. Vernon Cathedral
Natural Cherry



Melrose
Cinnamon Maple



Savannah Maple
GreyStone



Madison Cathedral
Cappuccino Maple



Madison Square
Midnight Maple



Seville Square
Cranberry Maple



Seville Square
Honey Maple



Rose Hall Cathedral
Light Maple



Seville Arch
Divinity Maple



Rose Hall Arch
Mocha Crème Maple



Rose Hall Square
Medium Maple

style basics continued



Traditional Look

Classic thought and style to fit your life, these traditional kitchen styles offer pleasing combinations with familiarity and enduring appeal.

Traditional Door Style/Finish Combinations



Mt. Vernon Square
Autumn Spice II Cherry



Mt. Vernon Cathedral
Sugar-n-Spice Cherry



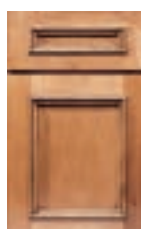
Cherry Hill Square
Light



Cherry Hill Cathedral
Dark



Waverly Arch
Dark Oak



Melrose
Cinnamon Maple



Savannah Maple
Honey



Madison Cathedral
Mocha Crème Maple



Madison Square
Praline Maple



Savannah Cherry
Dark



Sierra Arch
Medium Oak



Rose Hall Arch
Medium Maple



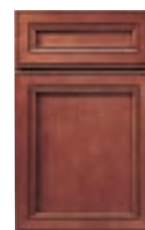
Rose Hall Cathedral
Natural Maple



Rose Hall Square
GreyStone Maple



Rose Hall Square
Cinnamon Maple



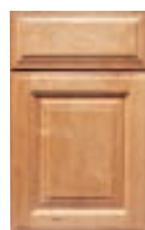
Harmony Cherry
Cocoa



Essex
Cranberry Maple



Sierra Square
Light Oak



Seville Square
Light Maple



Seville Arch
Cappuccino Maple



Waverly Cathedral
Pickle Oak



Waverly Square
Natural Oak



Sea Spray Arch
White Thermofoil



Sea Spray Square
Linen Thermofoil



Brighton Arch
White Thermofoil



Brighton Square
Linen Thermofoil

Rose Hall Square

Cinnamon Maple





Contemporary Look

Strong and simple with clean lines and planes, these contemporary style kitchen designs offer modern design with heirloom quality cabinetry.

Contemporary Door Style/Finish Combinations



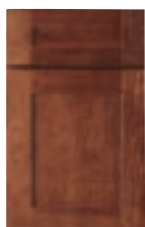
Montana
Dark Oak



Seville Arch
Medium Maple



Seville Square
Natural Maple



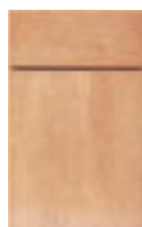
Lancaster Cherry
Dark



Hancock
Medium Hickory



Harbour
Natural Maple



Milan
Light Maple



Prairie
Natural Maple



Essex
Light Maple



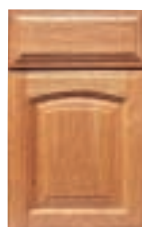
Waverly Arch
Dark Oak



Chatham
Medium Maple



Rose Hall Arch
Light Maple



Sierra Arch
Light Oak



Sierra Square
Natural Oak



Oak Park
Natural



Lancaster Maple
Espresso



Highland
Medium Oak



Brighton Arch
White Thermofoil



Brighton Square
White Thermofoil



Sea Spray Arch
White Thermofoil



Sea Spray Square
White Thermofoil

Milan
Light Maple



style basics continued

Country Look

A country kitchen evokes many feelings. Safety, warmth and the thought of well prepared, wholesome food. You can create these feelings in your own home whether that home is in the city, suburbs or country with cabinetry from Wellborn Cabinet, Inc.

Country Door Style/Finish Combinations



Mt. Vernon Cathedral
Dark Cherry



Mt. Vernon Square
Natural Cherry



Savannah Cherry
Natural



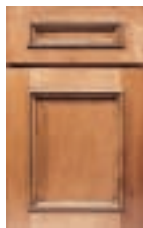
Cherry Hill Square
Sugar-n-Spice



Cherry Hill Cathedral
Light



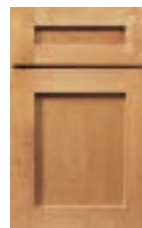
Lancaster Cherry
Light



Melrose
Cinnamon Maple



Savannah Maple
Honey



Lancaster Maple
Rustic



Seville Square
Misty Blue II Maple



Rose Hall Square
Rustic Maple



Madison Cathedral
Light Maple



Madison Square
Honey Maple



Rose Hall Cathedral
Mocha Crème Maple



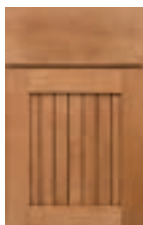
Madison Square
GreyStone Maple



Prairie
Antique Evergreen
Maple



Cheyenne Square
Dark Hickory



Harbour
Cinnamon Maple



Highland
Natural Oak



Chatham
Pickle Maple



Essex
Natural Maple



Sierra Square
Misty Blue II Oak



Waverly Square
Dark Oak



Waverly Cathedral
Light Oak



Hancock
Light Hickory



Oak Park
Light

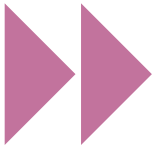


Cheyenne Cathedral
Natural Hickory

Madison Square

Honey with Antique Evergreen Maple





Casual Look

Whether in the rich colors provided by maple or the texture provided by authentic American red oak, these kitchens represent a casual style with their simple layouts conducive to gatherings and meals.

Casual Door Style/Finish Combinations



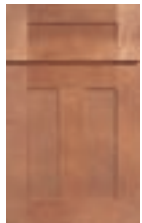
Waverly Square
Medium Oak



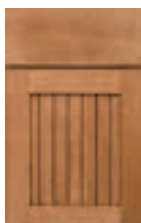
Lancaster Cherry
Light



Seville Square
Honey Maple



Chatham
Medium Maple



Harbour
Cinnamon Maple



Cherry Hill Square
Natural



Lancaster Maple
Medium



Harmony Cherry
Natural



Rose Hall Square
Antique Evergreen Maple



Rose Hall Arch
Light Maple



Cheyenne Square
Light Hickory



Seville Arch
Parfait Maple



Madison Square
Natural Maple



Prairie
Divinity Maple



Sierra Square
Misty Blue II Oak



Sierra Arch
Dark Oak



Highland
Natural Oak



Milan
Natural Maple



Hancock
Natural Hickory



Essex
Pickle Maple



Oak Park
Dark



Waverly Arch
Light Oak



Sea Spray Arch
White Thermofoil



Sea Spray Square
Linen Thermofoil



Brighton Arch
Linen Thermofoil



Brighton Square
White Thermofoil

Hancock Natural Hickory



color



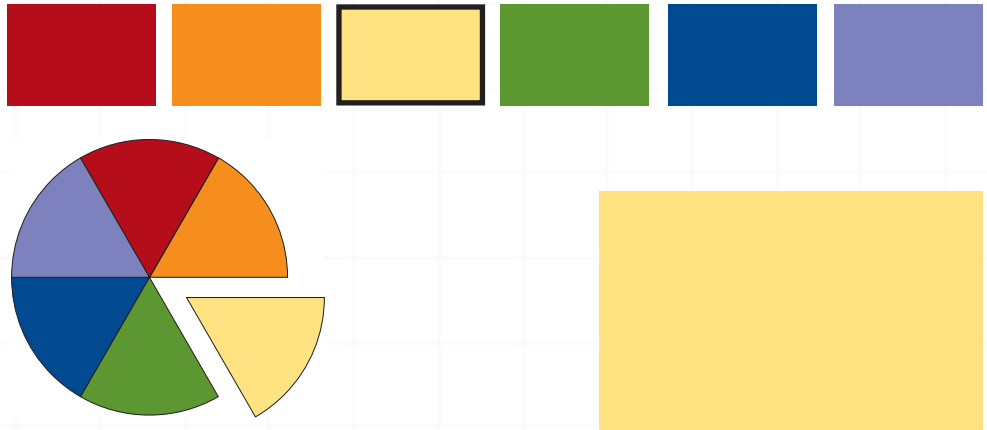
Color

Just as important as your style decision is your color selection. Both work hand-in-hand to complete your décor. Color is an integral part of any statement you want to make, the feeling you get when you walk into a room, as well as a major influence on moods. If you want your kitchen or bath to have a cheery and friendly disposition, choose colors in the yellow family. If you want your space to have a clean fresh feeling, choose lighter tones in the white and blue families. Color harmony is assured when you choose a color scheme and stick with it. These palettes are not limited to paints. Match them to wall coverings, fabrics, tiles, countertops, etc., to pull your whole look together. Wellborn cabinetry offers finishes in a broad range of colors that will work with any color palette or scheme you desire. We have selected each color through extensive research, adding finishes that complement other industry products you might select.



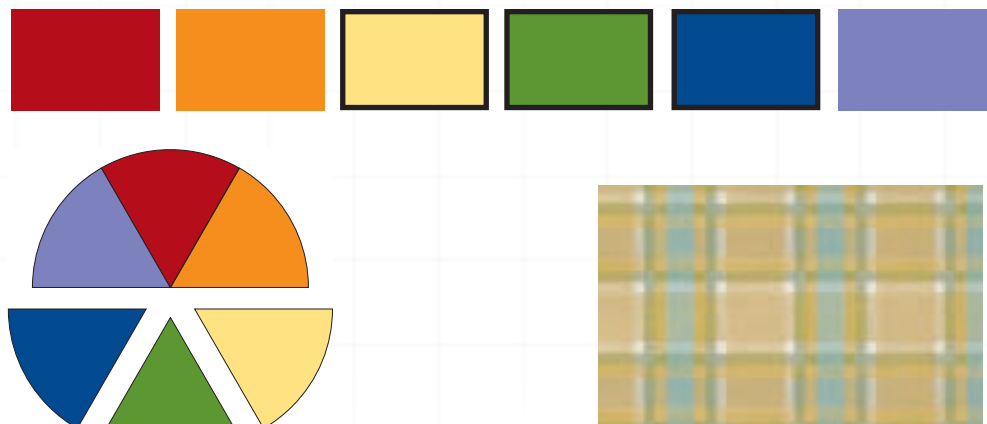
Monochromatic Color Scheme

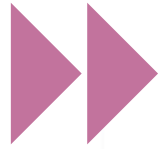
This type of color scheme uses a variety of shades, tints and intensities of one color for a dramatic classic look.



Analogous Color Scheme

This type of color scheme uses a combination of colors adjacent on the color wheel for a casual atmosphere.





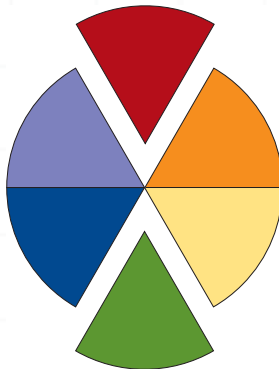
Split Complementary Color Scheme

This type of color scheme uses any three adjacent colors plus the complement of the middle hue to add visual interest.



Complementary Color Scheme

This type of color scheme uses a variety of opposing colors on the color wheel for a traditional, balanced feel.



Triad Color Scheme

This type of color scheme uses any three colors equidistant around the color wheel for balanced variation in your decor.



color continued

Where to start?

OK. Now you know how to group colors together—but which colors and where do you start? On the following pages, we've selected the exact hues that look the best with each Wellborn finish. The palettes were developed by a member of our staff who belongs to CMG (Color Marketing Group). CMG's major focus is to identify the direction of color and design trends. These palettes were selected according to popular as well as classic hues in the home furnishings industry.

To help in narrowing your field of choices, ask yourself these questions:

- What is your favorite color? Earthy green? Dusty blue? Hot pink?
- Is there a key feature that will exist in your new room that has a color you love? Family dishes? Heirloom tablecloth? Antique rug? Upholstery fabric?
- What colors provide the mood you want in your new room? Retreat or entertaining? Restful or exciting? Playful or relaxing?
- Look around you. Identify the predominant colors in your décor that will not be replaced—furniture, pictures, accessories.



Use your answers, along with the palettes on the following pages to pinpoint your color scheme. There are no right or wrong answers. You might even want to work backwards. Scan through the palettes we've chosen and pick the most appealing color to you and see what works with it. Do you like the corresponding finish? Will it match other furnishings for this room? You'll be surprised at how easy it will be to choose your color scheme.

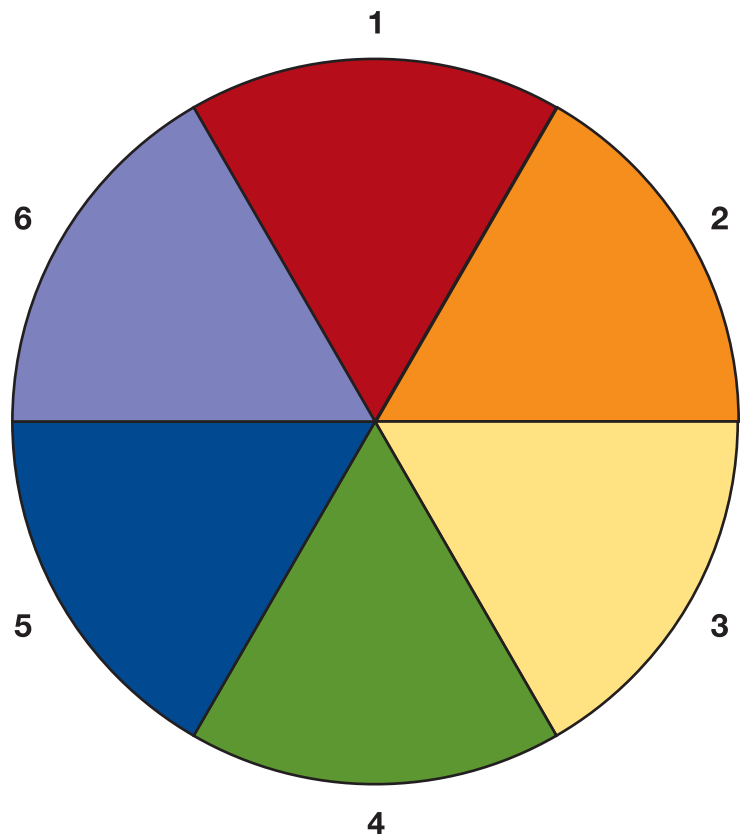
Using the palettes

Most paint companies will offer free of charge a fan deck of their entire palette. Each tab contains shades of a common hue. If you see a particular color you like that matches your décor/finish selections but you do not like the intensity, move up or down the fan deck for a more favorable hue. Remember, the lighting you choose will also affect the colors you select. If your space will use natural lighting, note that colors will change throughout the day. If you select your main source as incandescent lighting, warm colors will be highlighted such as reds, yellows and oranges. On the other hand, fluorescent lighting will emphasize colder colors, especially colors in the blue family.



Our Palette

- 1 – Red
- 2 – Orange
- 3 – Yellow
- 4 – Green
- 5 – Blue
- 6 – Violet





Seeing things in black and white

True neutrals begin with black and white. Because Wellborn's Midnight finish and White finish virtually match any color on the spectrum, they've been treated a bit different. We've chosen two palettes for each in general categories of traditional and contemporary. Both palettes use colors available in the market place today according to color tones available for home furnishings.

Midnight

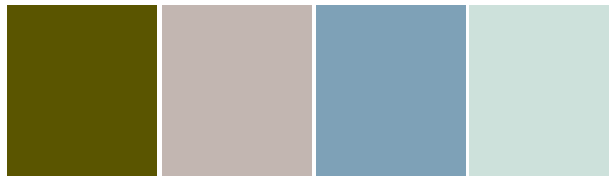


Traditional Palette



Traditional hues chosen for these colors create a look which is both classic and timeless.

Contemporary Palette



Contemporary hues chosen will create a look that is modern and chic.

White



Traditional Palette



Contemporary Palette



It is impossible to exactly match color due to printing processes. We recommend using this section (pp 23-29) as only a guide. Please obtain specific paint palettes from your chosen supplier as well as visiting a qualified Wellborn Dealer for exact finish tones when matching to Wellborn cabinetry.

color continued



RED

Energetic
Passionate
Determined

ORANGE

Happy
Courageous
Successful

YELLOW

Enthusiastic
Playful
Optimistic

GREEN

Growth
Abundance
Vitality

BLUE

Tranquil
Intuitive
Trustworthy

VIOLET

Spiritual
Passionate
Visionary

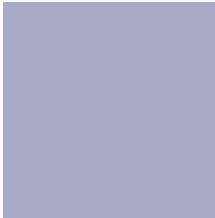
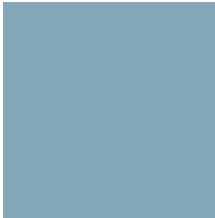
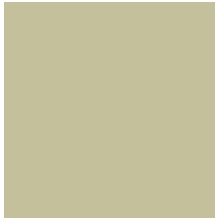
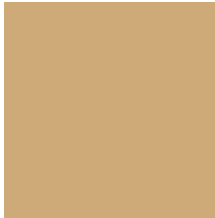
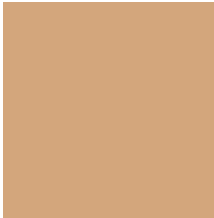
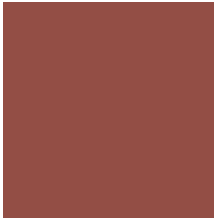
**Pickle
Maple**



**Pickle
Hickory**



**Pickle
Oak**



**Natural
Maple**



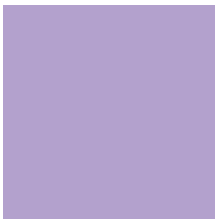
**Natural
Hickory**



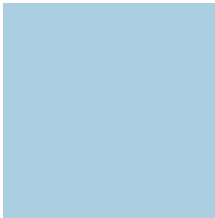
**Natural
Oak**



**Light
Hickory**



**Medium
Hickory**





RED

Energetic
Passionate
Determined

ORANGE

Happy
Courageous
Successful

YELLOW

Enthusiastic
Playful
Optimistic

GREEN

Growth
Abundance
Vitality

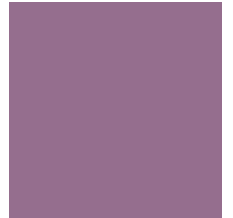
BLUE

Tranquil
Intuitive
Trustworthy

VIOLET

Spiritual
Passionate
Visionary

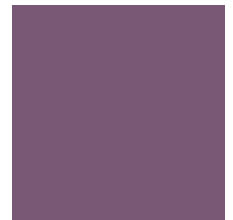
**Dark
Hickory**



**Light
Maple**



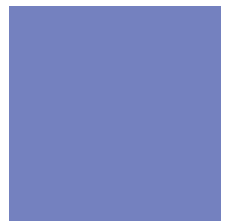
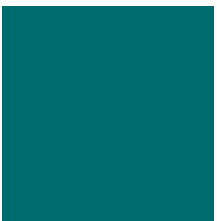
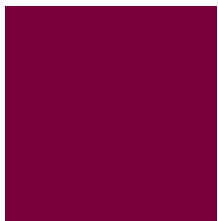
**Medium
Maple**



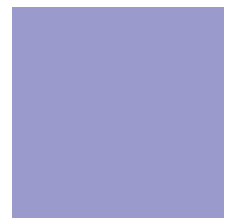
**Light
Oak**



**Medium
Oak**



**Dark
Oak**



color continued



RED

Energetic
Passionate
Determined

ORANGE

Happy
Courageous
Successful

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Enthusiastic
Playful
Optimistic

GREEN

Growth
Abundance
Vitality

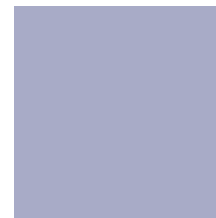
BLUE

Tranquil
Intuitive
Trustworthy

VIOLET

Spiritual
Passionate
Visionary

Natural Cherry



Light Cherry



Dark Cherry



Cranberry Maple



Autumn Spice II Cherry



Teaberry Maple





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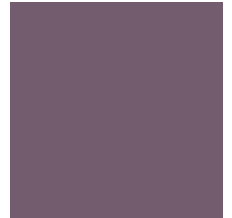
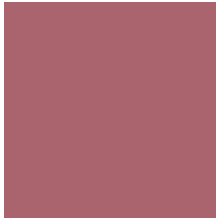
BLUE

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Intuitive
Trustworthy

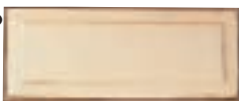
VIOLET

Spiritual
Passionate
Visionary

**GreyStone
Maple**



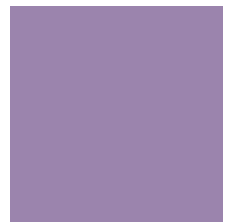
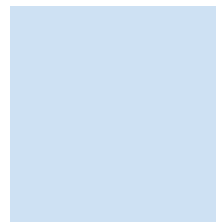
**Cappuccino
Maple**



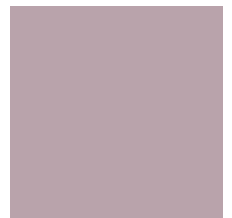
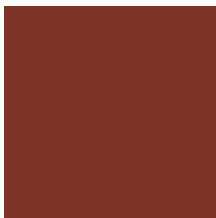
**Mocha Crème
Maple**



**Divinity
Maple**



**Parfait
Maple**



color continued



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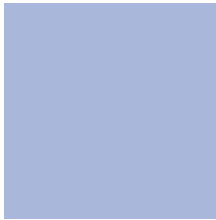
VIOLET

Spiritual
Passionate
Visionary

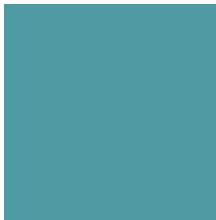
**Praline
Maple**



**Nutmeg
Maple**



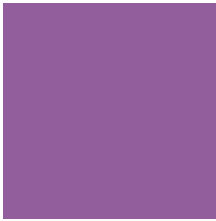
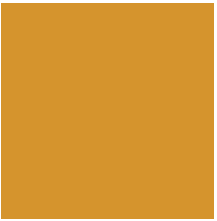
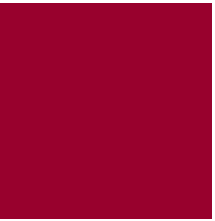
**Sugar-n-Spice
Cherry**



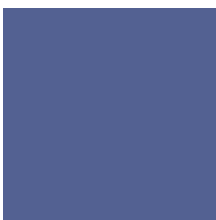
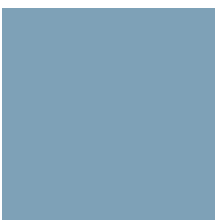
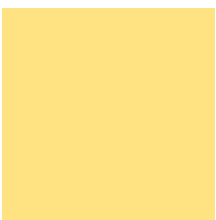
**Honey
Maple**



**Rustic
Maple**



**Cinnamon
Maple**





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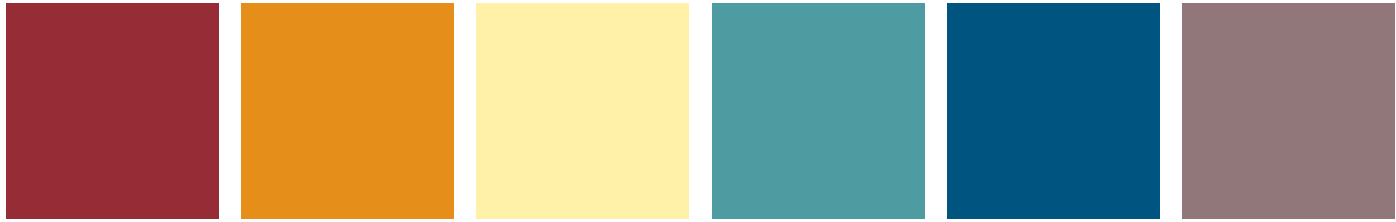
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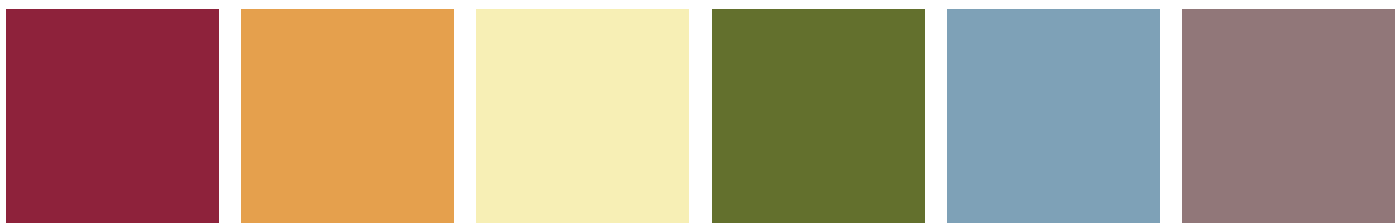
**Cocoa
Cherry**



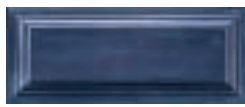
**Espresso
Maple**



**Antique Evergreen
Maple**



**Misty Blue
Maple**



**Misty Blue
Oak**





Wellborn has taken the time to cut and snip for you some of our favorite ideas. Circle the ones you like best. You can also find more design ideas, request printed materials and locate your nearest Wellborn dealer online at www.wellborn.com.



Plate racks show off your favorite style.



Leaded glass doors give your cabinetry the feel of furniture.



Pot racks help keep cooking utensils at hand but off the countertop.



Islands in a different finish create variation.

My Important Features /Accessories:



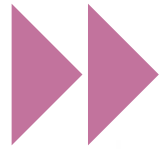
Arches and curves add smooth and soothing lines.



Flutes, onlays and rosettes are a great choice for a traditional furniture look.

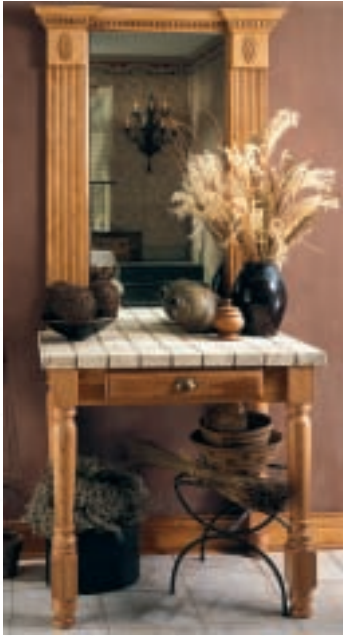


Stacked mouldings define your style.



Other Rooms

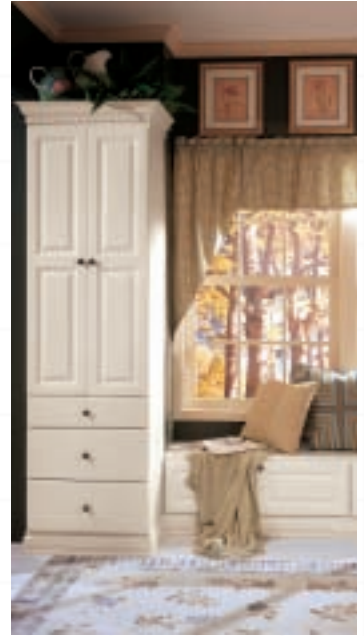
Don't limit yourself to creating and gathering ideas for only your kitchen and bath. Wellborn offers products for use in any room of the home. The ideas found in this book apply to any room you might choose to improve with cabinetry.



An entrance way table can be uniquely designed with Wellborn accessories.



Create a small serving hutch in a comfortable room.



A window seat creates a functional window treatment.



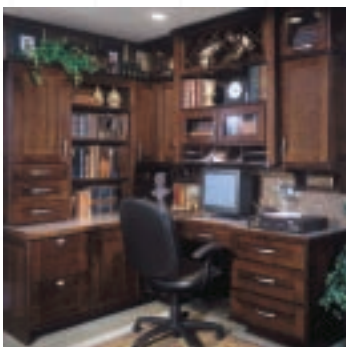
Entertainment Suite Collection can be designed to coordinate with all areas of the home.



A beverage center lets you entertain in style.



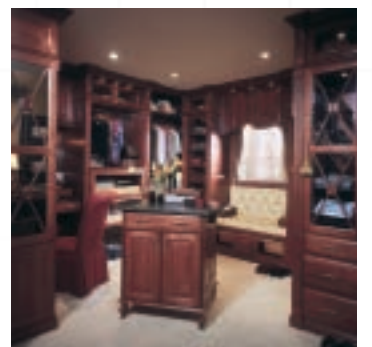
Mud rooms keep craft projects and gardening tools out of the kitchen.



Built in desks create much needed home office space.



Include a library niche for reading or just quiet reflection time.



Dressing Suite Collection kits provide beautiful organization within your cabinetry.

laying it out

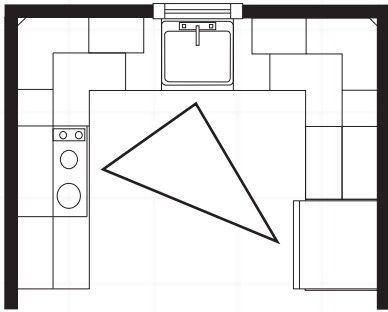
Whether you have decided to let a qualified professional do all the work from site measurement to design, measure your own walls, or even do a little design yourself, the following pages will provide the basics of work centers, the measuring process and some invaluable layout tips.

The Work Triangle

Each kitchen should have a relationship between the three primary workstations: refrigerator (food storage), sink (clean up), and cook top (food prep). This relationship is sometimes referred to as the Work Triangle. Ideally, you should design your kitchen with one work triangle for one cook and a secondary work triangle for two. Each leg of the triangle should measure a minimum of four feet with the sum of all legs not exceeding 26 feet total. Whether you design your own kitchen or are enlisting the help of a qualified professional, you can use the triangle to check the efficiency of the design. Also, keep in mind that traffic patterns which run through the work triangle take away from its relationship to its other workstations.

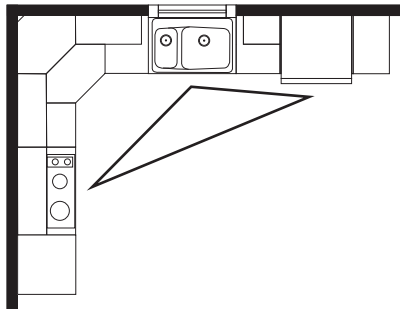
Primary Work Centers

When designing a kitchen, the most important aspect to keep in mind is the function of the tasks to be performed within this space. Below are some examples of basic kitchen arrangements.



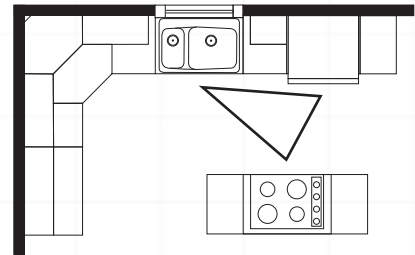
• U-SHAPE KITCHEN

The most efficient kitchen arrangement is the U-Shaped Kitchen. Work centers are conveniently located and unnecessary traffic is eliminated.



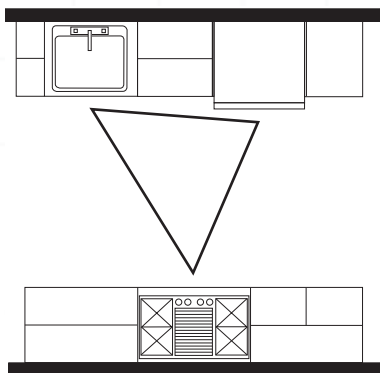
• L-SHAPE KITCHEN

The L-Shaped Kitchen keeps traffic lanes out of the way and has convenient work centers.



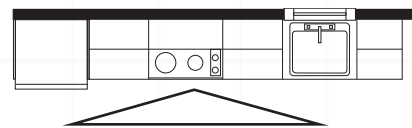
• ISLAND KITCHEN

An Island Kitchen can be as efficient as the U-Shaped Kitchen, but can allow unwelcome traffic between work centers.



• PARALLEL KITCHEN

In a Parallel Kitchen, especially if doors are located at each end, work centers can be overrun with unwelcome traffic, but the Parallel Kitchen is still more convenient than a One-Wall Kitchen.



• ONE-WALL KITCHEN

One-wall kitchens are the most economical. They use plumbing located on one wall and take up very little space; however, counter space is limited. They are extremely suitable for smaller living arrangements such as apartments and condominiums.

What kitchen arrangement above best matches that of your kitchen? _____



Secondary Work Centers

Do you have two or more cooks in your family? _____

Do you need a place to plan meals, study or pay bills? _____

Adding a secondary work center in your kitchen can answer any of these needs, such as adding a desk at the end of a run of cabinets. Place it outside the primary work center and it is a great place to pay bills, study or just plan the next meal without feeling secluded.



If you have room, consider adding a small prep sink for a second cook.



A peninsula can add extra space without the addition of another wall. You can create two countertop heights, one as a work station, the other as a place to seat family or friends.



Design Tips

1. Place the sink cabinets and appliances as close to the original layout as possible.
2. Make sure doors open properly, appliances are unobstructed, and traffic flows easily through your kitchen.
3. Experiment with design. Consider substituting other cabinets or combinations of cabinets of the same dimensions for some of your current cabinets.

When planning any kitchen or bath it is important to note the design guidelines set forth by the National Kitchen and Bath Association to help create the most functional space possible.

The following are examples of a few of the most important:

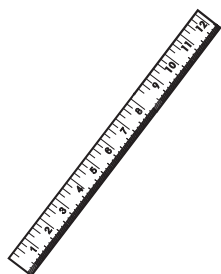
- All walkways at least 36" wide
- No entry, appliance or cabinet door should interfere with another
- Cooking surfaces should not be placed below an operable window



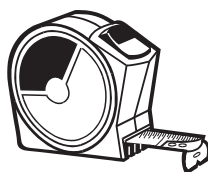
NKBA can be contacted directly for a full set of these guidelines at 1-800-843-6522 or at their website www.nkba.org.

Measuring Your Space

Proper and accurate measuring is a must before planning which cabinets and accessories will be needed and placement of exact appliance locations. Kitchen designers will use $\frac{1}{2}$ " scale which means $\frac{1}{2}$ " on your ruler represents 12 inches or 1 foot of actual floor space. We have provided grid paper on the following pages for your rough draft. On the grid paper, to make it even easier, we've scaled it to each square of the grid is equal to 3 inches of your actual floor space. Besides the supplied grid paper you will need the following items to begin your rough draft.



1 Foot Ruler



Tape Measure



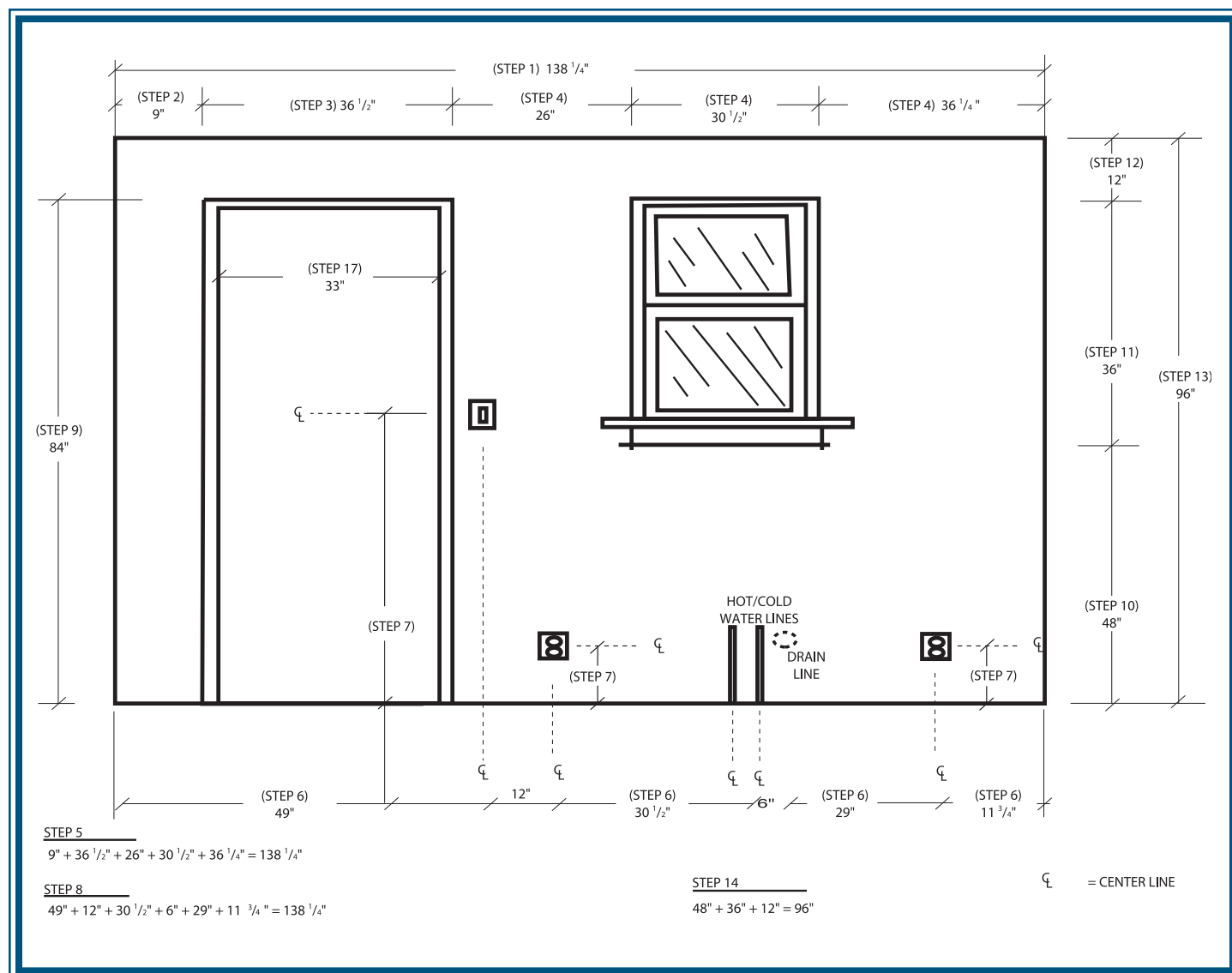
Pencil

Follow the steps below to accurately measure your space. Transfer each measurement on the provided grid paper using the Sample Wall Measurements as a guide.

- STEP 1.** Begin at the left of any corner in the room and measure to the right corner, noting the total measurement in inches.
- STEP 2.** Return to the left corner and measure to the outer edge of moulding of a door/window opening.
- STEP 3.** Measure the doors and windows from the outer edge of moulding to outer edge of moulding. Notate which way doors swing open.
- STEP 4.** Continue measuring all doors and windows this same way along the wall to the right corner.
- STEP 5.** Double-check your measurements by adding up all the measurements from Step 2 to Step 4. These should total the overall wall measurement for Step 1. If they do not equal, you must remeasure before proceeding.
- STEP 6.** Return to the left corner and measure to the center of any water lines, water drains, gas lines, electrical outlets or electrical switches. You will need to pull appliances away from the wall if in the way.
- STEP 7.** Note the measurements from the center of each outlet/switch to the floor. Continue measuring all of the items listed on Step 6 until you reach the right corner.
- STEP 8.** Double check that these measurements total the overall measurement in Step 1. Again, if they do not equal, you must remeasure before proceeding.
- STEP 9.** Note the overall height of each door, including moulding.
- STEP 10.** Note the measurement from the bottom of the windowsill to the floor below each window.
- STEP 11.** Note the measurement from the bottom of the windowsill to the top of the moulding of each window.
- STEP 12.** Note the measurement from the top of each window to the ceiling.
- STEP 13.** Measure the overall floor to ceiling height, accounting for soffits and beams.
- STEP 14.** Double check that the measurements in Steps 10 through 12 equal Step 13. If they do not, remeasure.
- STEP 15.** Repeat Steps 1 through 14 for each wall of the room.
- STEP 16.** Measure all existing appliances that will be reused in your new kitchen. If new appliances will be used, it is best to get the manufacturer's specifications prior to designing your new kitchen.
- STEP 17.** As an added measure of caution, it is recommended that you measure the inside width of all entry doors and door ways to check that existing cabinets and appliances can be removed, but especially that all new cabinets, appliances and counter tops can be brought in without onsite modifications.



Sample Wall Measurements



General Space Requirements for Kitchen Appliances

Refrigerator	=	36"	Single-bowl sink	=	27"
Built-in wall oven	=	30"	Freestanding range	=	30"
Double-bowl sink	=	36"	Dishwasher	=	24"
Microwave	=	24"	Built-in cooktop	=	36"

size it up continued

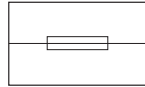
Drawing Your Floor Plan

You are now ready to draw your floor plan on the grid paper provided. (A scale ruler is helpful.) Before you begin, understand that you are converting your measurements in inches down to a scale of $\frac{1}{2}$ ". In other words, each 12" (or 1 foot) section of your actual measurements will equal $\frac{1}{2}$ " on your ruler. Furthermore, each small square on your grid paper equals 3" of your actual measurements. To transfer the measurements that you have obtained from each wall, use a pencil and follow the steps below.

STEP 1. Draw a line equal to the total measurement of each wall that was measured in $\frac{1}{2}$ " scale.

STEP 2. Notate the total measurement in "dimension lines" on the outside of the lines drawn in Step 1.

STEP 3. Draw where the doors and windows are located on each wall using these symbols:



Window



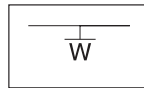
Door

STEP 4. Notate the measurements of each window and door in "dimension lines" between the wall lines and the "dimension lines" for the total measurement.

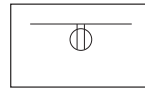
STEP 5. Locate and draw the gas lines, water lines, electrical outlets and switches located on each wall using these symbols:



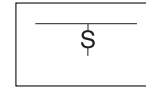
Gas



Water

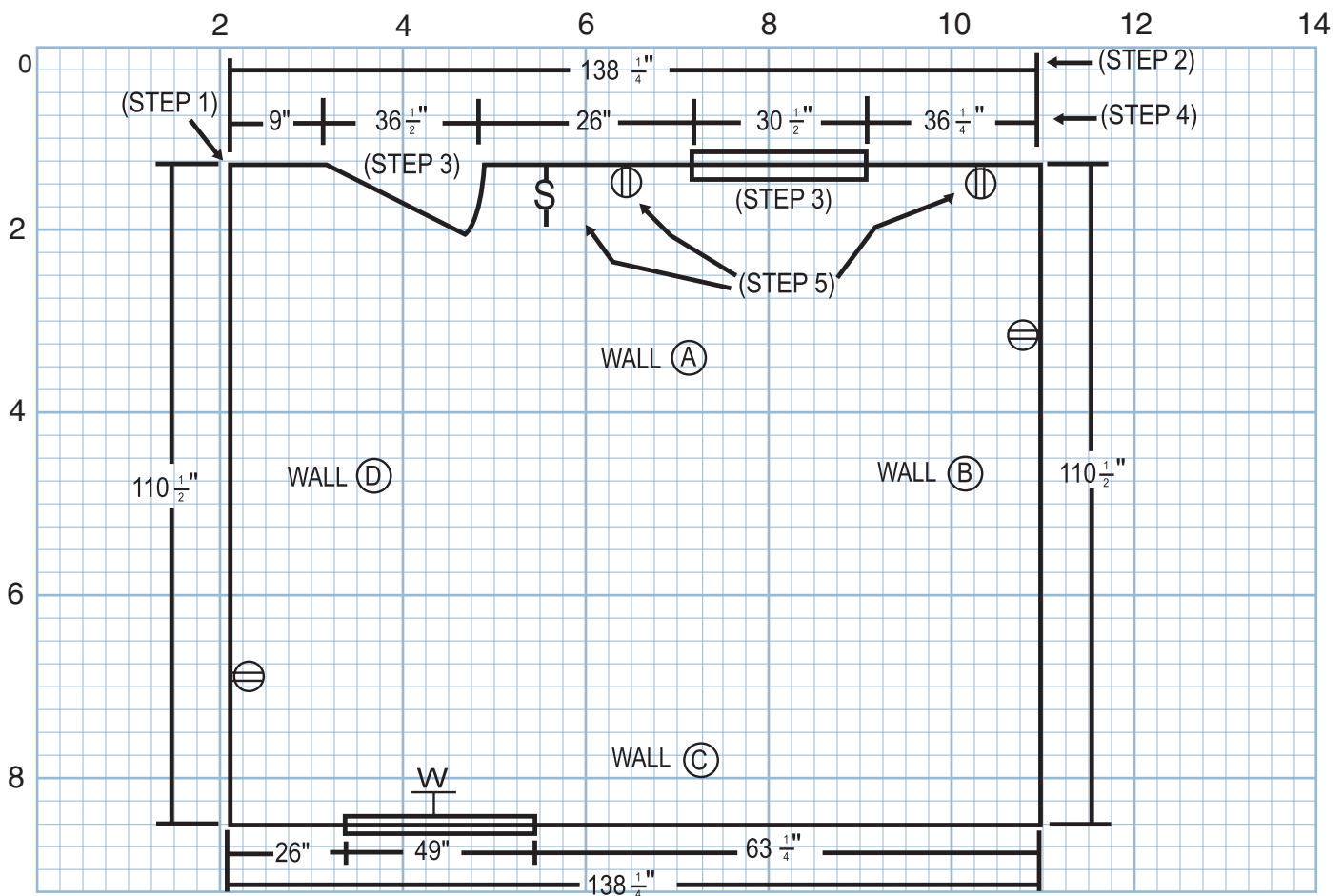


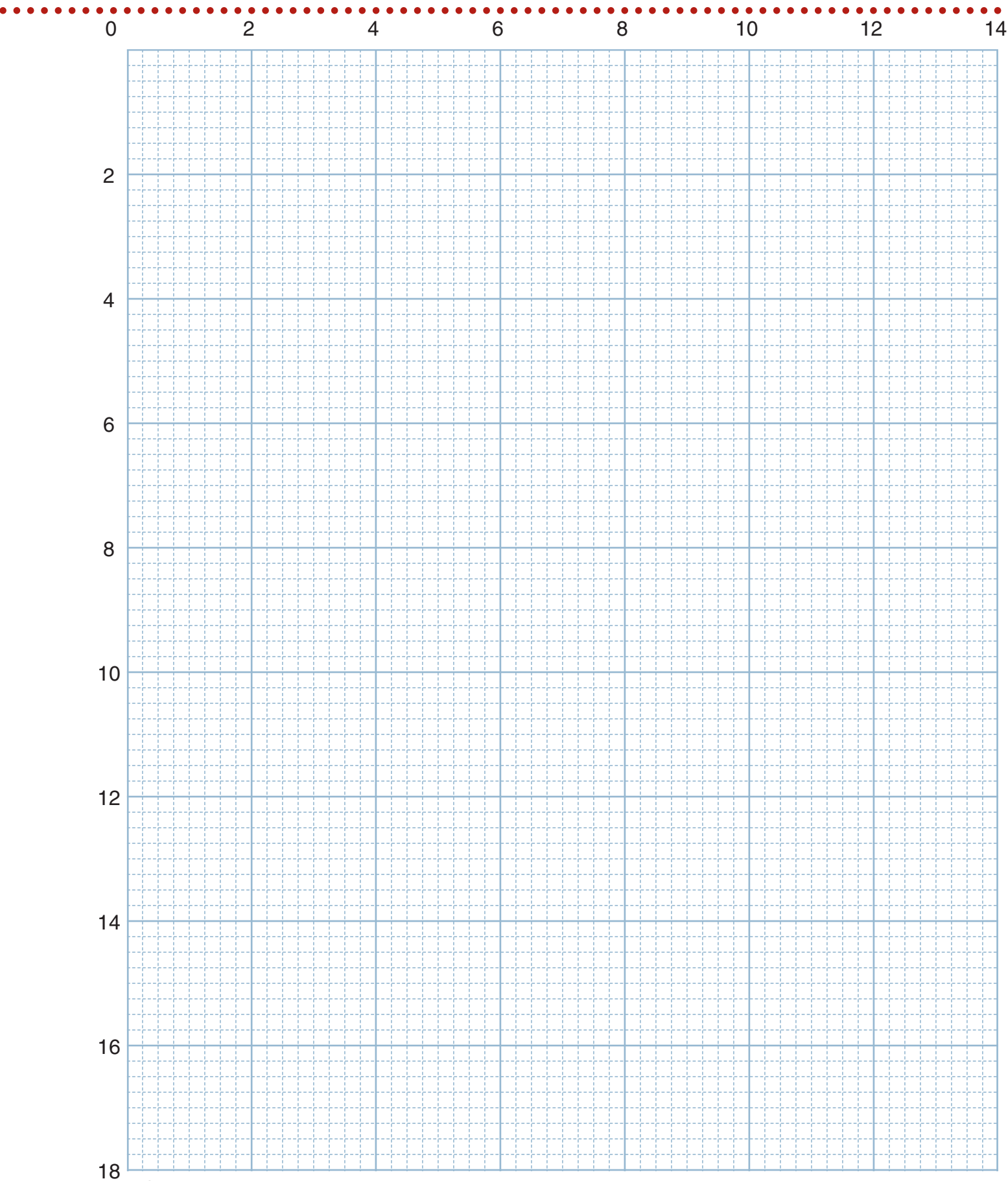
Electrical Outlets



Switches

Sample Layout





In very large rooms that will not completely fit onto the grid paper provided, use a $\frac{3}{8}$ "=1' or $\frac{1}{4}$ "=1' scale to make the drawing smaller.

finding a pro

At this point, your project may seem overwhelming. It's time to call in a professional.

Qualified expertise can bring all your dreams together while providing the experience needed to avoid unforeseen problems. You've found lots of ideas and inspirations throughout this guide. A pro can help make your ideas work even if hurdles present themselves. Fine tuning your design while sticking to your budget can be easier with professional help. They may recommend something you hadn't even thought of and can supply you with many additional avenues to explore. They can provide you with a network of other professionals that can assist you at various points of your new construction or remodeling project.



Qualified Dealers Can Assist You



Qualified Wellborn Dealers are there to assist you in any point of your kitchen or bath designs. They will bring you the expertise needed for a successful project. Each one has been selected and trained to bring you the quality of help needed to match the quality products we offer. From dream to reality a Wellborn dealer can help. Please contact us at **1-800-762-4475, ext. 2216** or on the web at www.wellborn.com to find a local dealer waiting to help you in your area.

My Local Wellborn

Name:

Contact:

Address:

Phone:

Cell:

Fax:



Permits and Guidelines

Make sure to check with local building codes on any type of construction whether new or remodeled. By obtaining a list of these codes, you can make sure your project adheres to proper guidelines. Any contract work should be put in writing to include all details, costs and timeline. This will assure that you receive exactly what you want by eliminating any misunderstandings. Professionals usually align with nationally recognized associations for credibility. Here are a few we recommend looking for when searching for a professional for your project.



Kitchen Cabinet Manufacturers Association

This association monitors and administers nationally-recognized voluntary performance standards for cabinetry (ANSI/KCMA A161.1). Check for their seal when considering any kitchen or bath cabinetry. Contact them at 703-264-1690 for more information.



National Kitchen & Bath Association

This association gives credibility to kitchen and bath dealers and certification to kitchen and bath designers. Contact them at 1-800-843-6522 for more information.



National Association of Home Builders

This association gives credibility to home builders. This is key when selecting the right one. Their purpose is to help promote the policies that make housing a national priority. Contact them at 1-800-368-5242 for more information.



National Association of the Remodeling Industry

This association gives credibility to remodeling contractors. Look for a contractor with this membership. Contact them at 1-800-611-6274 for more information.



American Society of Interior Designers

This association represents qualified interior designers nationwide. Look for this membership when selecting a designer. Contact their referral service at www.interiors.org for more information.

Notes and Numbers:

Wellborn quality

When choosing a cabinetry supplier, look for quality construction as well as beautiful finishes and profiles. Wellborn offers three cabinet construction choices to meet your budget needs, Select Series, Premier Series and Woodcraft Series. Choose heirloom quality Wellborn cabinetry for a lifetime of gracious living.

¾" Solid Maple Drawer

Wellborn builds the best drawer in the industry. Our ¾" solid hardwood dovetail drawer is standard in both **The WoodCraft** and **Premier Series** door styles and as an upgrade option in the **Deluxe** and **Select Series**. You can choose the series that best suits your budget.



- 1 ¾" Thick finished solid wood sides
- 2 Undermount self-closing drawer guides
- 3 Finished plywood bottom
- 4 Durable dovetail construction
- 5 Adjustable drawer front

Supports up to 75 lbs.

Wellborn's sturdy high quality drawer construction supports up to 75 pounds, and is one of the heaviest drawers available.



Full Access Drawer Slides

Wellborn's full access drawers create more usable space in your drawers.



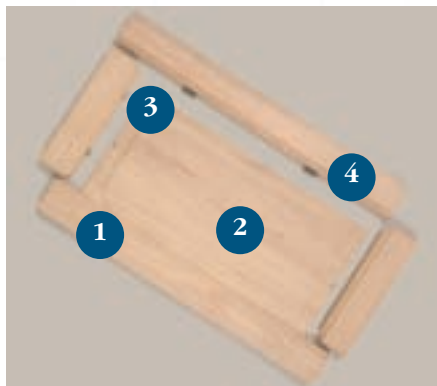
Full Extension Drawer Slides

Wellborn's full extension drawers allow access to the entire drawer maximizing the usable space.



Solid Wood Doors

Wellborn builds their own solid wood doors for lasting beauty and strength.



- 1 Solid wood door stiles and rails
- 2 Solid wood raised center panel doors in the **WoodCraft** and **Premier Series**
- 3 Notch and peg system locks the center panel in place
- 4 Foam inserts allow for wood expansion with changes in humidity and cushion the center panel to assure quietness



Cross-Lock Into End Panels

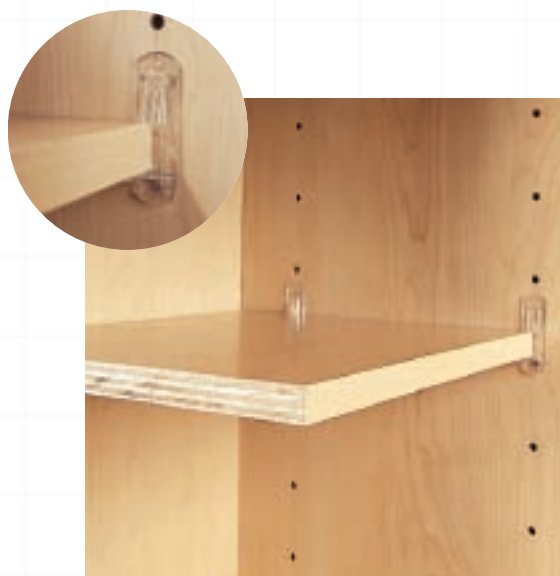
The back of the face frames are routed with a special step-down groove to receive the unique step-up edge of the end panel, interlocking the sides to the front of the cabinet. The junction is glued and cross stapled at an angle to create a cross lock, a time-tested method of superior woodworking quality.



WellGrip corner braces are made of a high impact polystyrene material that resists shock and is proven to be stronger and more durable than wood for cabinet supports. The braces serve as lift handles during cabinet installation, and the smooth flat surface provides a secure level bond for countertop installation.



Wellborn's natural maple WellShield interior provides a smooth, easy-to-clean surface that is resistant to most household chemicals and protects the substrate material.



Positive locking shelf clips lock shelves in place to prevent tipping. They are also simple to release to adjust shelf height for your personal requirements.



All door hinges are fully adjustable, both vertically and horizontally, and feature a Lifetime Warranty.



Wellborn quality contin-

24-Step WellGuard Finishing System

Wellborn takes great pride and care with the finishing of our kitchen furniture. Years of research partnered with development thru Valspar have resulted in The WellGuard Finishing System—an 24-step superb finishing process. Shown below are some of the key quality aspects of our finishing process. The first illustrates the Standard Finish process which all of our stained finishes receive. The second illustrates our Specialty Finish process which applies to all glazes and painted finishes.

Standard Finish



Specialty Glazed Finish



The WellGuard Finishing System has been tested against 17 common household chemicals and food products and passed beautifully. Those agents include:

- | | | | |
|-------------|-------------|---------------|---------------|
| • Gasoline | • Fly Spray | • Crayons | • Citric Acid |
| • Water | • Detergent | • Shoe Polish | • Beet Juice |
| • Coffee | • Soaps | • Tea | |
| • Olive Oil | • Alcohol | • Vinegar | |
| • Ammonia | • Mustard | • Dye | |

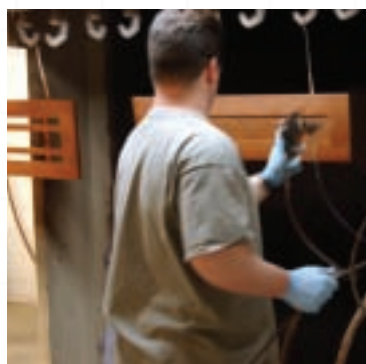
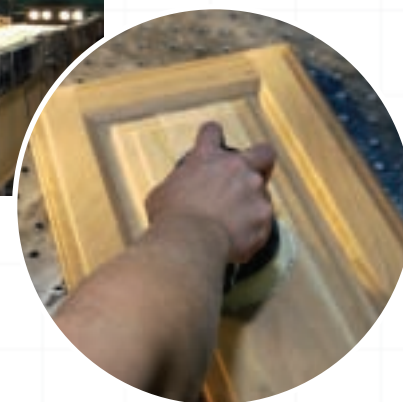
- 1 Wellborn *hand selects* the finest wood to build our own doors, drawer fronts and face frames as well as the wood for our wood mouldings.
- 2 Surfaces are sanded on a *20 person manual sanding line* to provide a smooth consistent finish and cross grain elimination.
- 3 Dust particles are removed and *every door is quality inspected* prior to finishing.
- 4 A sap stain is applied to tone and balance the color and grain.
- 5 A *specially formulated blend of grain enhancing dye stain* is applied to add color depth.
- 6 Surfaces are *hand rubbed* with a wiping stain to ensure complete color coverage.
- 7 The surfaces are air dried and inspected for color.
- 8 The first coat of durable catalyzed sealer is applied.
- 9 Our products are *oven cured* slowly in ovens, providing a tough, durable, baked-on finish.
- 10 The surfaces *hand sanded* with fine grit sandpaper and inspected for color correctness and quality.
- 11 The second coat of catalyzed melamine enriched sealer is applied.
- 12 Our products are *oven cured* a second time.
- 13 The surfaces are hand sanded again with a fine grit sandpaper to provide a smooth surface for the topcoat.
- 14 Praline, Honey and Medium Maple receive a *shading technique* and Rustic receives the *fly speck* technique.
- 15 All glazes are applied and wiped to achieve a consistent finish.
- 16 The surfaces are *hand wiped* with a resin friendly tack cloth in preparation for final topcoat.
- 17 Each piece is inspected for consistency of shading or glazing applications.
- 18 A third coat of sealer is applied.
- 19 The surfaces are hand sanded again.
- 20 The resin blend melamine enriched topcoat is applied.
- 21 The conversion varnish topcoat is *oven cured*, creating a tough, baked-on finish.
- 22 The final product is personally *quality inspected using a sheen meter* to maintain a consistent gloss level.
- 23 Each piece passes through a *UV drying station* to complete the curing process.
- 24 Finished doors and wood components are stored in *individual staging racks* to prevent scratches.



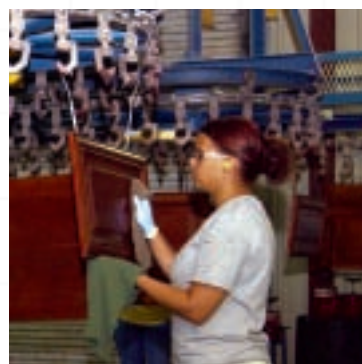
Hand selection assures the best wood grain and color consistency.



The 20 person manual sanding line and hand orbital sanding processes provide a consistent finish.



Stain is applied using hand-held spray equipment.



Stain Specialists hand wipe the surfaces to ensure complete coverage.

Warranty Program

Wellborn continues to stand behind our heirloom quality construction. We are committed to providing the highest quality product at our price point.



Five Year Limited Warranty - The Select Series

Wellborn Cabinet, Inc., provides a Five Year Limited Warranty on The Select Series to the original consumer purchaser for five years from the Wellborn Dealer's original date of purchase on our cabinetry parts.



Lifetime Limited Warranty - The Deluxe, Premier and WoodCraft Series

Wellborn Cabinet, Inc., provides a Lifetime Limited Warranty on The Deluxe, Premier and WoodCraft Series to the original consumer purchaser for the lifetime of the product from the Wellborn Dealer's original date of purchase. The lifetime of cabinets is expected to be 10



Exclusive Lifetime Limited Warranty - Drawer Box, Door Hinge & Drawer Suspension System

Wellborn Cabinet, Inc., warrants our solid wood dovetailed drawer box to the original consumer purchaser for the lifetime of the product. Wellborn Cabinet, Inc., also offers an Exclusive Lifetime Limited Warranty to the original consumer purchaser on our Drawer Suspension Systems and Door Hinges. This warranty is expressed by the supplier. Replacement hinges and drawer guides are subject to availability from our supplier. If a claim is filed after a product becomes obsolete, the manufacturer will replace the discontinued product closest to being equivalent to the original.

Wellborn Cabinet offers Limited Warranties to the original consumer purchaser. Please see warranty sheet for complete details.

terms to know

½" Overlay—	Door styles that cover ½" of the face frame at the top and bottom, leaving 1 ¼" of the face frame exposed.
Accessible—	Cabinets directed to aid in independent living for people with special needs. The accessible base cabinets are 32 ½" high and have a 8 ½" x 6" toe kick allowing for wheelchair access.
Arch—	A curved shape similar to an eyebrow, often used on cabinet doors.
Blind Mortise and Tenon—	A joinery method for joining two perpendicular cabinet members where the end of one cabinet member is machined on all edges to form a projected tongue (tenon), and the edge on another cabinet member is slotted (mortised).
Concealed Hinge—	A hinge that is attached to the back of the door and to the inside edge of the face frame and cannot be seen from outside of the cabinet.
Cope and Tenon—	A joinery method commonly used for joining two perpendicular members of cabinet door frames. Ends on one member (rails) are machined (coped), to match the profile of the other member (inside stile profiles). The rails also receive a projected tongue (tenon) that fits into the groove in the stiles.
Dado—	A machined groove in a flat panel surface made to accept another panel.
Dovetail—	A joinery method used for joining two perpendicular parts, commonly used for making very strong joints in wooden drawer boxes. One part is machined with inverted "V" shaped projections (dovetail profile) and fitted into another part that is machined with the opposite "V" shaped cutouts.
End Panel—	The outside vertical cabinet member that supports the horizontal parts. Often referred to as cabinet side panels, sides or ends.
Ergonomics—	The study of how a workplace and the equipment used there can best be designed for comfort, safety, efficiency and productivity.
Face Frame—	The supporting wood frame attached to the front of the cabinet box to give it structural rigidity.
Full Overlay—	Door styles that allow approximately ⅜" of face frame exposed around the sides, tops and bottoms of the doors. Wall cabinets have ⅜" exposed at the tops and bottoms of the doors.
Furniture Board—	A board substrate that is manufactured using wood particles, adhesives and resins under extremely high pressure to bond the material together.
MDF (Medium Density Fiberboard)—	A composite wood panel made by reprocessing wood fibers to produce a flat stable panel that can be used in laminating or finishing.
Miter—	A joint made by fitting together two angled pieces to form a right angle.
Mullion—	The vertical strip that divides frames, such as with cabinets with more than one door.
Onlay—	A decoratively carved wood ornament applied to cabinet surfaces. Used to embellish the design.
Plywood—	A construction material made of thin layers of wood glued and pressed together.
Pull—	The term used to describe the distance a blind wall or blind base cabinet can be moved (or pulled) from the adjacent wall.
Rail—	The horizontal pieces of frames, such as face frames and door frames.
Raised Panel—	A term used to describe a door style where a thick center panel is machined to be flush with the door frame, thus giving the depth appearance by the sloping "raise" of the panel.
Recessed Panel—	A term used to describe a door style where a thinner panel is inserted into the grooves of the wood door frame that gives a "recessed" appearance, i.e. flat panel.
Stile—	A vertical part of a panel or frame, as in a door.
Toe Kick—	A term used to describe the recessed cut out area at the bottom of base, tall and vanity cabinets. It is also referred to as a toe space. Finished material attached to the cabinet toe space is referred to as "Toe Kick" or Toe Space Cover.
Veneer—	Thin sheets of wood which are bonded to a reconstructed wood product.

Yes! I want to receive more information

My project is

☐ New construction ☐ Remodeling project

I plan to complete my project in

☐ 0-6 months ☐ 6-12 months

I want a local dealer to contact me

☐ Yes ☐ No

My address: -----

Day phone: -----

Evening phone: -----

email: -----

Function Ready Program

Plan your Kitchen to match your own unique style, but also to meet your specific task needs. A qualified Wellborn Dealer can help you plan and design the kitchen of your dreams with both lasting beauty and functionality. Some of the functional elements that can be added to your kitchen are shown below including tambour units, rotating and sliding shelves, wastebaskets, wire baskets, and spice racks. These options as well as others are available for installation at the factory to ensure proper fit.



Distributed by:



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